

PERFORMANCE DATA NO LOAD & NO DOOR OPENINGS AT MID-POINT CONTROL SETTING		
Type A With Run/Start Capacitor	65°F (18°C) Ambient	90°F (32°C) Ambient
Operating Time	25 to 35%	40 to 55%
Freezer Temperature	2° to 8°F (-17° to -13°C)	0° to 5°F (-18° to -15°C)
Refrigerator Temperature	35° to 40°F (2° to 4°C)	35° to 40°F (1° to 4°C)
Low Side Pressure (cut-in)	8 to 16 psig (55 to 110 kPa)	8 to 16 psig (55 to 110 kPa)
Low Side Pressure (cut-out)	1 to 4 psig (7 to 28 kPa)	1 to 4 psig (7 to 28 kPa)
High Side Pressure (last 1/3 cycle)	110 to 120 psig (758 to 827 kPa)	150 to 175 psig (1034 to 1207 kPa)
Wattage (last 1/3 cycle)	95 to 115	95 to 125
Amps (running)	0.9 to 1.10	0.9 to 1.20
Base Voltage	115 vac (127 vac max)	115 vac (127 vac max)
Refrigerant Charge	18' = 4.25 oz. (121 g) / 20' & 21' = 4.75 oz. (135 g)	

DEFROST SPECIFICATIONS					
Cabinet Size: 18'/20'/21'	Safety Thermostat		Heater		Defrost Thermistor
	Cut-in	Cut-out	Watts	Ohms	Termination
	110°F (43.3°C)	135°F (57.2°C)	375	35	47°F (8.3°C)

CONDENSER FAN MOTOR		
Watts	RPM	Amps
3.1	1100 CW Opposite Shaft	0.03 Running

EVAPORATOR FAN MOTOR		
Watts	RPM	Amps
3.2	2600 CW	0.05 Running

ICE MAKER SPECIFICATIONS		
Electrical	115 vac (127 vac max)	60 Hertz
Thermostat	Opens at 48°F (9°C)	Closes at 15°F (-9°C) (ice maker with black housing) 9°F (-13°C) (ice maker with white housing)
Heater Wattage	165 vac	

ICE MAKER CONNECTOR PLUG CONNECTIONS		
Wire Number	Wire Color	Connects to:
1	Green / Yellow	Ground
2	Yellow	Water Valve
3	Black	Line
4	Light Blue	Neutral

ICE MAKER INFORMATION

Test Cycling: Remove cover by inserting screwdriver in notch at bottom and prying cover from housing. Use screwdriver to rotate motor gear counter-clockwise until holding switch circuit is completed. All components of ice maker should function to complete the cycle.

Water Fill Volume: The water fill adjustment screw will change the fill time. One full turn is equal to 20cc (.68 oz.). The correct fill is 102 to 130cc (3.4 to 4.3 oz.). When a water valve is replaced, the fill volume must be checked.

SERVICE DATA SHEET

A02609402

STANDARD - AUTOMATIC DEFROST WITH LED TOP MOUNT FREEZER - R134a

IMPORTANT SAFETY NOTE

The information provided herein is designed to assist qualified repair personnel only. Untrained persons should not attempt to make repairs due to the possibility of electrical shock. Disconnect power cord before servicing this appliance.

IMPORTANT

If any green grounding wires are removed during servicing, they must be returned to their original position and properly secured.

CAUTION

All electrical parts and wiring must be shielded from torch flame. DO NOT allow torch to touch insulation; it will char at 200°F and flash ignite (burn) at 500°F. Excessive heat will distort the plastic liner.

DOOR AJAR ALARM

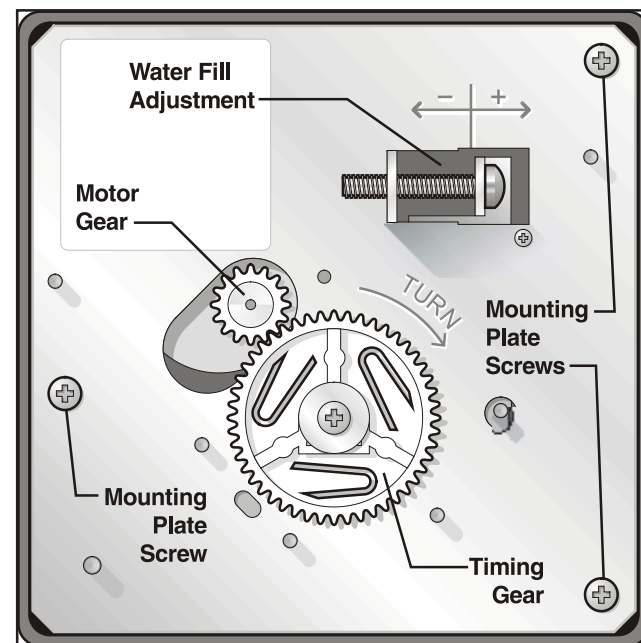
Condition:	Fresh Food Door is left open for more than 5 minutes and alarm sounds.
Duration:	Alarm will sound for 2 minutes, then stop. If the "Door Ajar" condition remains, the alarm will repeat every 30 minutes for two intervals.
Fresh Food Light:	After 15 minutes of "Door Ajar" condition, the Fresh Food light will turn off.
Reset:	Close the Fresh Food door or Press the Fresh Food Door switch.

MANUAL DEFROST

Unit will complete normal defrost cycle.	
enter	--> Press the FF door switch 5 times in 2 secs.; Alarm sounds 5 short beeps to acknowledge MANUAL DEFROST.
exit	--> Cycle power to the unit or enter and exit SERVICE MODE. (See SERVICE MODE)

Defrost is terminated when defrost thermistor located on the evaporator coil reaches 47°F.

Safety Thermostat in the defrost circuit is a safety device only. It will interrupt power to the defrost heater at 135°F.



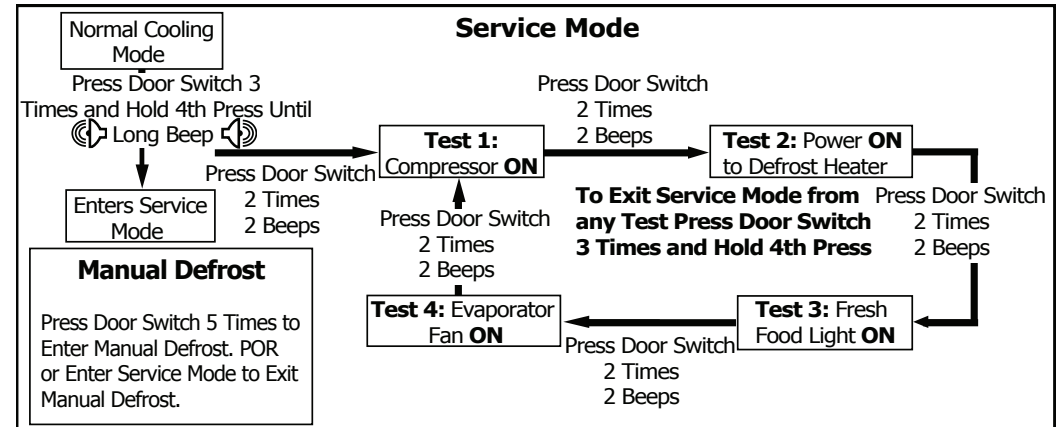
IMPORTANT

PLEASE RETURN THIS SHEET TO ITS ORIGINAL LOCATION.

SERVICE MODE

SERVICE MODE will step through available tests to diagnose individual electrical circuits. Fresh Food compartment light will be OFF while in SERVICE MODE.

enter/exit	--> Press the door switch 3 times and hold the 4th press until 1 long beep is heard. The door switch must be pressed 4 times in 2 seconds.	
initiate first/next test	--> Press the door switch 2 times; 2 short beeps acknowledge selection.	
1	Compressor	Press the FF door switch twice to start the first test. In each test, the component listed will be powered on. The component will stay powered until the next test is activated, or until 5 minutes of inactivity expire. Listen for operating sounds; feel for heat or air flow, as appropriate, to determine the result of each test. Press the FF door switch twice again to advance between tests. Two beeps will sound to confirm the next test has started.
2	Heater	
3	FF Light	
4	Evaporator Fan	



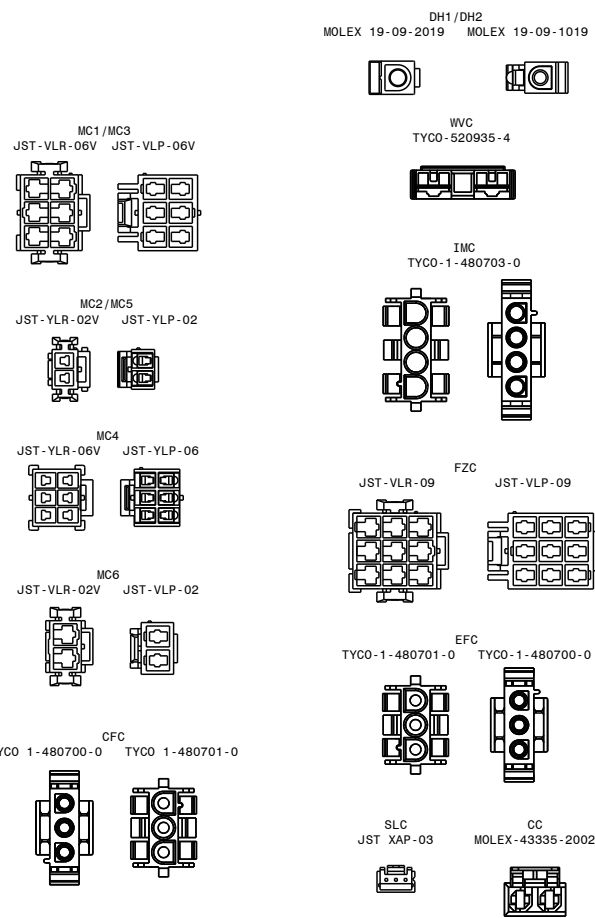
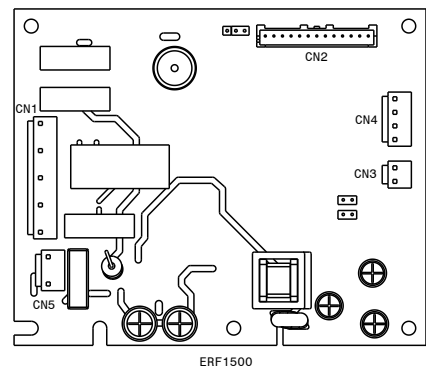
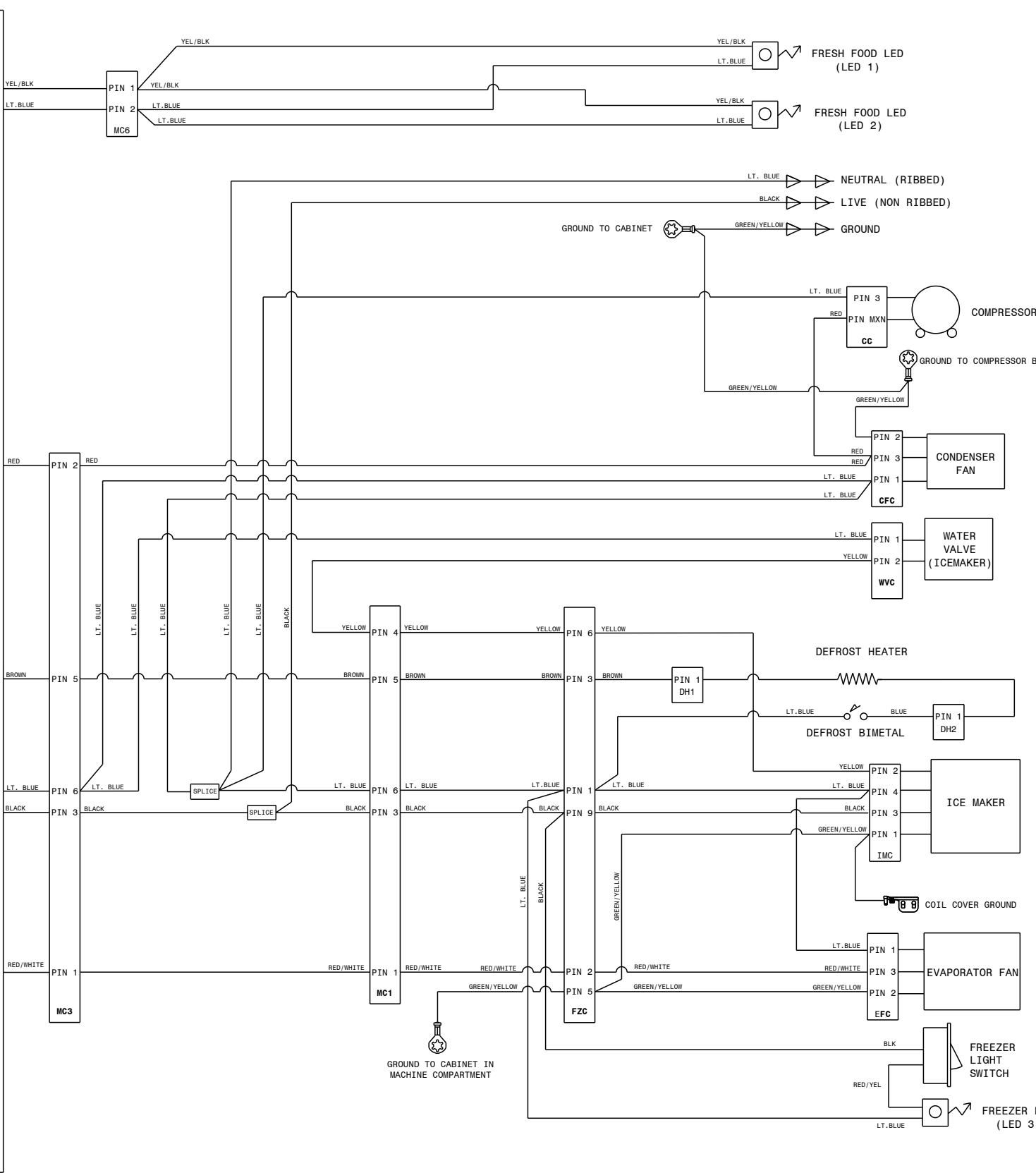
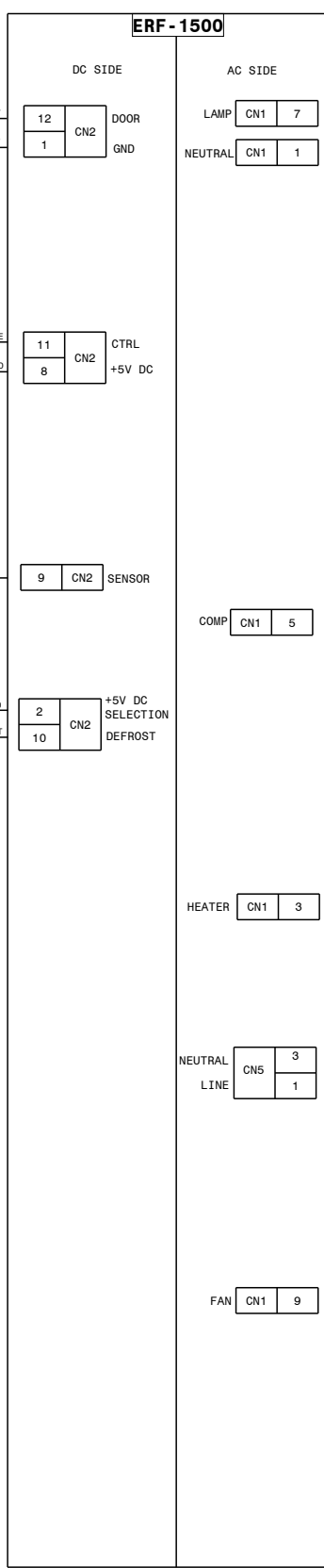
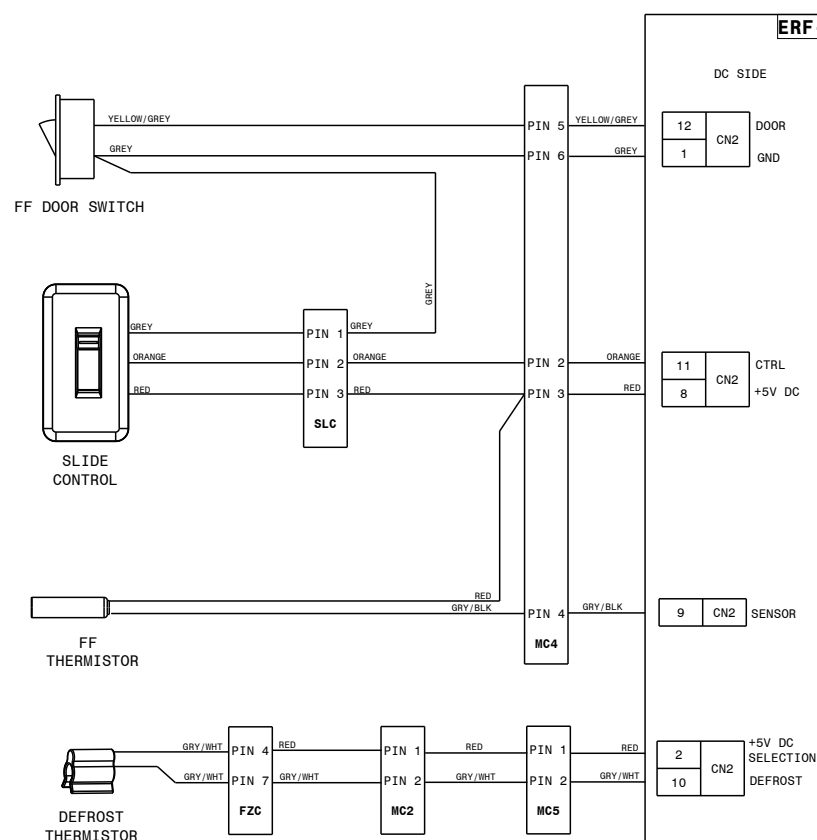
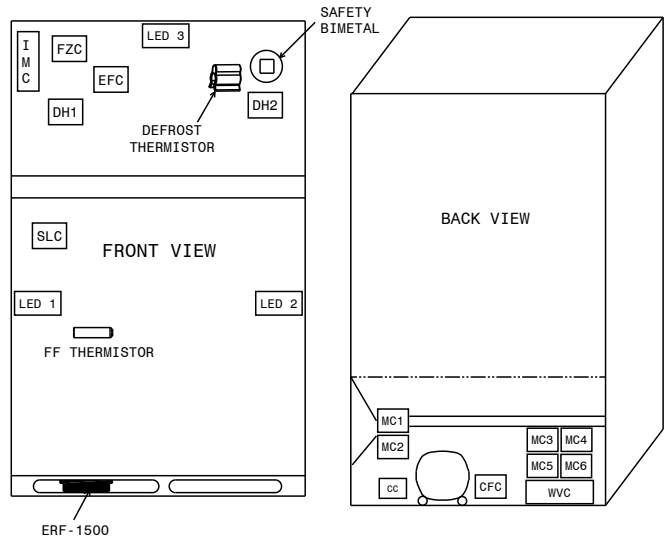
IMPORTANT START-UP NOTE

Upon 1st start-up or power cycle, the compressor will come on after 12 seconds and run for 115 seconds. If the door switch is not cycled during this time, the compressor will cut off after 115 seconds and not turn back on for another 5 minutes. It may take up to 10 minutes for the compressor to turn on and run in normal mode.

TEMPERATURE/RESISTANCE CHART

FOR FRESH FOOD THERMISTOR AND DEFROST THERMISTOR

°F	kOHMS	°F	kOHMS	°F	kOHMS	°F	kOHMS
-10	83.88	11	47.25	32	27.20	53	16.87
-9	81.56	12	46.02	33	27.04	54	16.49
-8	79.32	13	44.84	34	26.38	55	16.13
-7	77.15	14	43.67	35	25.75	56	16.77
-6	75.04	15	42.55	36	25.13	57	15.41
-5	73.02	16	41.45	37	24.53	58	15.07
-4	71.02	17	40.39	38	23.95	59	14.74
-3	69.08	18	39.36	39	23.38	60	14.42
-2	67.16	19	38.36	40	22.83	61	14.10
-1	65.34	20	37.39	41	22.29	62	13.79
0	63.55	21	36.44	42	21.77	63	13.49
1	61.82	22	35.53	43	21.26	64	13.21
2	60.15	23	34.63	44	20.77	65	12.92
3	58.20	24	33.78	45	20.29	66	12.65
4	56.97	25	32.94	46	19.83	67	12.38
5	55.43	26	32.13	47	19.37	68	12.11
6	53.97	27	31.33	48	18.92	69	11.85
7	52.53	28	30.57	49	18.49	70	11.60
8	51.16	29	29.83	50	18.07	71	11.36
9	49.81	30	29.10	51	17.66	72	11.12
10	48.51	31	28.39	52	17.26	73	10.88



INLINE CONNECTOR ABBREVIATION KEY	
ABBREVIATION	EXPLANATION
MC1	6 PIN CONNECTION LEFT OF COMPRESSOR IN MACHINE COMPARTMENT
MC2	2 PIN CONNECTION LEFT OF COMPRESSOR IN MACHINE COMPARTMENT
MC3	6 PIN CONNECTION RIGHT OF COMPRESSOR IN MACHINE COMPARTMENT
MC4	6 PIN CONNECTION RIGHT OF COMPRESSOR IN MACHINE COMPARTMENT
MC5	2 PIN CONNECTION RIGHT OF COMPRESSOR IN MACHINE COMPARTMENT
MC6	2 PIN CONNECTION RIGHT OF COMPRESSOR IN MACHINE COMPARTMENT
CC	2 PIN CONNECTION TO COMPRESSOR
CFC	3 PIN CONNECTION TO CONDENSER FAN
WVC	2 PIN CONNECTION TO ICE MAKER WATER VALVE (GREEN)
IMC	ICE MAKER CONNECTION IN FREEZER
FZC	9 PIN CONNECTION IN FREEZER
EFC	EVAPORATOR FAN CONNECTION IN FREEZER
SLC	SLIDE CONTROL CONNECTION IN FRESH FOOD
DH1	DEFROST HEATER CONNECTION IN FRZ LEFT OF EVAP FAN
DH2	DEFROST HEATER CONNECTION IN FRZ RIGHT OF EVAP FAN