SAVE AND READ THESE INSTRUCTIONS

TESTED IN ACCORDANCE WITH THE LATEST EDITION OF UL858 STANDARD FOR HOUSEHOLD ELECTRIC COOKING APPLIANCES.

CONVENTIONS USED IN THESE INSTRUCTIONS

WARNING:
Must be followed carefully to avoid personal injury or damage.

NOTES:
Contain helpful hints and tips to facilitate the installation.

IMPORTANT
1. Before beginning installation, please thoroughly read and become familiar with these instructions.
2. Installation and service must be completed by a qualified installer or service agency.
3. Installer: Please leave these Installation Instructions with the owner.
4. Owner: Please keep these instructions for local electrical inspector’s use and for future reference.
5. Read the accompanying Use & Care Manual prior to operating this appliance.

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WARNINGS:
To reduce the risk of burns, electric shock, fire or injury to persons:

1. Read all instructions before using the appliance.

2. This appliance must be grounded. Connect only to a properly grounded outlet. See “Grounding Instructions” on pages 4-5.

3. Install or locate this appliance only in accordance with these installation instructions.

4. Use this appliance only for its intended use as described in this manual. Do not use corrosive chemicals or vapors in this appliance. This type of oven is specifically designed to heat and cook dry food. It is not designed for industrial or laboratory use.

5. As with any appliance, close supervision is necessary when used by children.

6. Do not operate this appliance if it has a damaged electrical cord or plug. If it is not working properly or if it has been damaged or dropped.

7. This appliance should be serviced only by qualified service personnel. Contact the nearest DACOR Authorized Servicer at (800) 772-7778. or at www.dacor.com for examination, repair or adjustment.

8. Do not cover or block any openings on the appliance.

9. Do not store or use this appliance outdoors. Do not use this product near water – for example, near a kitchen sink, in a wet basement or near a swimming pool, etc.

10. Do not immerse the electrical cord or plug in water.

11. Keep the electrical cord away from heated surfaces.

NOTES:
1. Some products, such as whole eggs, and sealed containers such as closed glass jars may explode and should not be heated in this oven.

2. To reduce the risk of fire in the oven cavity: Do not overcook food. Carefully attend the appliance if paper, plastic or other combustible materials are placed inside the oven to facilitate cooking.

3. If materials inside the oven should ignite, keep the oven door closed, turn the oven off and shut off the power at the fuse or the circuit breaker panel.
Verifying the Package Contents
Verify that all required components have been provided. If any item is missing or damaged, please contact your dealer immediately. Do not install a damaged or incomplete appliance.
- Mounting Screws
- Use & Care Videotape
- Oven Racks
- Broiler Grill and Pan
- Exhaust Grill/Lower Trim
- Rear Top Trim

Installation Planning
A qualified technician must complete the installation of this built-in appliance. Proper installation is your responsibility.

Carefully check the location where the oven is to be installed. The oven should be placed for convenient access, but away from drafts that may be caused by doors, windows and HVAC outlets. Make certain that electrical power can be provided in the selected location.

Plan the installation so that all minimum clearances are met or exceeded. Dimensions shown provide minimum clearances, unless otherwise noted. Be certain that proper clearance is provided for the oven door when it is in the open position.

The specified minimum cabinet depth and width must be provided. The cabinet depth and width must completely enclose the recessed portion of the oven.

Cabinet cutout dimensions must be used as indicated. All contact surfaces between the appliance and the cabinet must be solid and level. The oven support platform must be flush with the bottom edge of the cabinet cutout.

Make certain that you have everything necessary to ensure a proper installation before proceeding.

### Cutout Dimensions

<table>
<thead>
<tr>
<th>Dacor Model Number</th>
<th>Cutout Width &quot;A&quot;</th>
<th>Cutout Height &quot;B&quot;</th>
<th>Minimum Cabinet Overall Depth &quot;C&quot;</th>
<th>Minimum Cabinet Width &quot;D&quot;</th>
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</thead>
<tbody>
<tr>
<td>ECS127</td>
<td>25 1/2&quot; (648mm)</td>
<td>27 3/8&quot; (695mm)</td>
<td>27&quot; (686mm)</td>
<td>30&quot; (762mm)</td>
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<tr>
<td>MCS127</td>
<td></td>
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<tr>
<td>ECS130</td>
<td>28 1/2&quot; (724mm)</td>
<td>27 3/4&quot; (705mm)</td>
<td>24&quot; (610mm)</td>
<td>27&quot; (686mm)</td>
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<tr>
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<tr>
<td>MCS130</td>
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</tr>
<tr>
<td>ECS136</td>
<td>34 1/2&quot; (876mm)</td>
<td>27 3/4&quot; (705mm)</td>
<td>36&quot; (914mm)</td>
<td>36&quot; (914mm)</td>
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<tr>
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<tr>
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<td></td>
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<tr>
<td>MCS230</td>
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<td>49 1/16&quot; (1246mm)</td>
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<tr>
<td>ECD230</td>
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</tbody>
</table>

**NOTE:**
All dimensional tolerances are + 1/16", - 0" unless otherwise stated.

### Single Wall Oven
- **Recommended electrical access:**
  - 1 1/2" (38mm) Typical counter top
- **Alternate electrical access:**
  - 3/4" (19mm) Support platform (flush with cutout)
- **1" (25mm) Minimum to combustible floor**
- **Recommended (may be altered)**: 31 1/4" (794mm)
- **Min. interior cabinet depth:** 24" (610mm)

### Double Wall Oven
- **Recommended electrical access:**
  - 1" (25mm) Min. clear to top of doors for heat exhaust
- **Alternate electrical access:**
  - 3/4" (19mm) Support platform (flush with cutout)
- **Recommended (may be altered)**: 9 5/8" (244mm)

**NOTE:**
Electrical junction box may be located:
1. Above the oven cutout, to the right.
2. Below the oven platform, to the right.
Installing the Support Platform in the Cabinet

Provide a platform within the cabinet upon which the oven will be supported. The platform must be installed level and straight. The top edge of the platform must be flush with the cutout at the front of the cabinet. There are no provisions to level the oven after it has been installed. ¾” (19mm) thick plywood is recommended.

**NOTE:**
An oven that is not level may provide poor or inconsistent baking results.

Electrical Power Supply Requirements

It is the owner’s responsibility to ensure that a qualified electrician performs the electrical connection of this appliance. The electrical installation, including minimum supply wire size, must comply with the National Electric Code ANSI/ NFPA 70-1990* (or to the latest revision) and local codes and ordinances.

*A copy of this standard may be obtained from:
National Fire Protection Association
1 Batterymarch Park
Quincy, Massachusetts 02269-9101

The correct voltage, frequency, and amperage must be supplied to the appliance from a separate, grounded, single phase circuit that is protected by a properly sized circuit breaker or time-delay fuse. If a time-delay fuse is utilized, fuse both sides of the line (L1 and L2).

The required voltage, frequency and amperage ratings are listed on the product data plate (located inside the intake grill to the right of the door latch) and in the Table on page 4.

**WARNING:**
If the electrical service provided does not meet the product specifications, do not proceed with the installation. Call a licensed electrician to correct.

**NOTES:**

1. Preheat times and cavity temperature recovery times will be increased slightly if operating on a 120/208 volt power supply.
2. 208V models should not be connected to 240V source power.
3. Power supply must be an isolated circuit.
<table>
<thead>
<tr>
<th>Dacor Model Number</th>
<th>Max. 208V Connected Load</th>
<th>Max. 240V Connected Load</th>
<th>Power Supply</th>
</tr>
</thead>
<tbody>
<tr>
<td>ECS127</td>
<td>25 Amps (5.2kW)</td>
<td>22 Amps (5.2kW)</td>
<td>208/240V, 4-wire, 60Hz, 30A</td>
</tr>
<tr>
<td>MCS127</td>
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<tr>
<td>ECS130</td>
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<tr>
<td>ECS136</td>
<td>n/a</td>
<td>29 Amps (7.0kW)</td>
<td></td>
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<tr>
<td>ECS227</td>
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<td>MCS227</td>
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<tr>
<td>MCD227</td>
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<tr>
<td>ECS230</td>
<td>39 Amps (8.1kW)</td>
<td>34 Amps (8.1kW)</td>
<td>208/240V, 4-wire, 60Hz, 40A</td>
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<tr>
<td>PCS230</td>
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</table>

**Electrical Requirements**

**NOTE:**

The four (4) leads supplied with this appliance are UL recognized for connection to larger gauge household wiring. The insulation of these leads is rated at temperatures much higher than the temperature rating of household wiring. The current-carrying capacity of the conductor is governed by the temperature rating of the insulation around the wire, rather than the wire gauge alone.

Removing the Oven Doors

**WARNING:**

1. Do not attempt to disengage the hinge catches with the door removed from the oven. The hinge springs could release, causing personal injury.
2. Do not lift or carry oven door by the door handle

Due to the weight of this appliance, removing the door(s) will significantly reduce the lifting load, while also providing the installer with a place to grip the oven when lifting it into place.

Open the door to its fully opened position. Rotate the catch over the retaining arm on each hinge. Lift the oven door to about a 30° angle from the horizontal. Pull the door away from the oven while continuing to lift.

Turning Off the Power Supply

Before attempting to connect the appliance to power, turn off the electrical power supply. Also, always turn off electrical power to the appliance prior to servicing it.

**WARNING:**
Failure to disconnect power may result in electrical shock or fire hazard.

Electrical Connection

**WARNING:**

1. This appliance must be connected to a grounded, metallic, permanent wiring system. Alternatively, a grounding conductor should be connected to the grounding terminal or lead on the appliance. Failure to do so may result in an electrical shock hazard.
2. Do not use an extension cord with this appliance. Such use may result in fire, electrical shock, or other personal injury.
3. Do not install a fuse in the neutral or ground circuit. A fuse in the neutral or ground circuit may result in an electrical shock hazard.

Grounding Instructions

The appliance must be connected to the power supply with copper wire only. The use of aluminum wire may result in unsatisfactory connections. Flexible armored or non-metallic, sheathed copper cable (with grounding wire) should be used to connect the appliance to the junction box. A UL-listed connector must be used to directly connect the cable to the junction box.

Be certain to locate the junction box such that the electrical supply may be easily disconnected in the event that service becomes necessary. Also, provide extra slack in the cable to allow the oven to slide forward for servicing.

This appliance must be electrically grounded.

With the oven positioned directly in front of the cabinet cutout, feed the appliance conduit to the electrical junction box. Then, depending upon local codes, utilize one of the following techniques to connect the appliance to the electrical power supply:
A. Connecting to a Four-Wire Electrical System

1. Separate the green and white appliance wires.
2. Connect the white appliance wire to the neutral (white) supply wire in the junction box.
3. Connect the black appliance wire to the black (L1) power supply wire in the junction box.
4. Connect the red appliance wire to the red (L2) power supply wire in the junction box.
5. Connect the green appliance wire to the green house grounding wire in the junction box.

**WARNING:**

Do not connect the green appliance wire to the neutral (white) junction box wire unless local building codes permit.

B. Connecting the Green Appliance Wire to the Neutral (White) Supply Wire – Where Local Codes Permit

1. Connect the green and white appliance wires to the neutral (white) supply wire in the junction box.
2. Connect the black appliance wire to the black (L1) power supply wire in the junction box.
3. Connect the red appliance wire to the black (L2) power supply wire in the junction box.

C. Connecting the Green Appliance Wire to a Grounded Junction Box Wire or Grounded Cold Water Pipe – Where Local Codes Permit

1. Separate the green and white appliance wires.
2. Connect the black appliance wire to the black (L1) power supply wire in the junction box.
3. Connect the red appliance wire to the black (L2) power supply wire in the junction box.
4. Connect the red appliance wire to the red (L2) power supply wire in the junction box.
5. Connect the green appliance wire to a grounded wire in the junction box or to a grounded cold water pipe.
6. If connecting to a grounded cold water pipe, a separate copper grounding wire (No. 10 minimum) must be connected to a grounded cold water pipe by means of a clamp and then to an external grounding connector screw.

**WARNINGS:**

1. Do not ground the appliance to a gas supply pipe or hot water pipe.
2. Do not turn on power to the appliance until the oven is permanently grounded.
3. Grounded cold water pipe must have metal continuity to electrically ground and must not be interrupted by insulating materials. Any insulating materials must be jumped as shown in Figure 10 below with a length of No. 4 copper wire securely clamped to bare metal at both ends.

**Mounting the Oven**

**WARNINGS:**

1. Failure to install the mounting screws may result in movement or tipping of the oven during use and personal injury.
2. Do not block the oven air exhaust located at the bottom of the oven. Blocking the intake may cause cabinet damage and poor baking performance.
Lift the wall oven up to the cabinet cutout, using the upper edge of the cavity opening and the bottom of the oven case side as gripping points. Use extreme caution when lifting the appliance as it is heavy. Be certain to take all necessary safety precautions.

Resting the oven on the cabinet-mounting platform, slide the oven into the recessed area until the rear edge of the oven frame is flush with the cabinet face and the oven is centered within the cutout. Ensure that the electrical conduit slides through the opening in the cabinet platform or coils above the oven chassis as the oven is slid into place. The cable must be placed into the recessed area located along the rear vertical edge of the oven or coiled above the oven chassis. Do not trap the appliance cable between the oven case back and the rear wall.

For the single ovens and the upper cavity of the double ovens, locate the mounting holes found in the sides of the oven frame. Using a 1/16” drill, drill four pilot holes for the #6 x 3/4” screws provided in the instruction envelope. Install the screws through the oven frame and into the cabinet to secure the oven. Do not over-tighten the screws.

For double ovens, complete Verifying Oven Operation for both the upper and lower ovens.

Verifying Oven Operation
Slide the oven racks onto the support racks within the cavity. Place the broiler pan and tray on a rack within the oven, if desired.

Turn on the power supply to the oven. Set the time of day by pressing the Clock touch pad then pressing the TIME•TEMP key.

Press the BAKE selector pad for the upper oven or single oven. Select a temperature of 350˚F by pressing the TIME•TEMP “+” key. The oven should now be heating. After approximately three (3) minutes, the lower heating element should glow red. Press the CANCEL•SECURE pad to stop the oven heating process. It may take longer than three (3) minutes when ovens are running at voltages lower than 240V. If checking the operation of the double oven, repeat the bake test for the lower oven.

Press the BROIL selector pad for the upper oven or single oven. Select a temperature of 350˚F by pressing the TIME•TEMP “+” key. The oven should now be heating. After approximately three (3) minutes, the upper heating element should glow red. Press the CANCEL•SECURE pad to stop the oven heating process. It may take longer than three (3) minutes when ovens are running at voltages lower than 240V. If checking the operation of the double oven, repeat the broil test for the lower oven.

If the oven does not operate properly, follow these troubleshooting steps:

1. Verify that power is being supplied to the oven.
2. Check the electrical connections to ensure that the installation has been completed correctly.
3. Repeat the above bake test.
4. If the appliance still does not work, contact an authorized DACOR service company at (800) 772-7778. Do not attempt to repair the appliance yourself. DACOR is not responsible for service required to correct a faulty installation.

NOTE: You may need to loosen the side mounting screws a little to align the Exhaust Grill mounting holes. Tighten the side mounting screws after attaching the Exhaust Grill.
Specifications contained within are subject to change without notice.
No liability is assumed by DACOR for changes in specifications.