

# USER GUIDE & SERVICE MANUAL



Model: U-BI1215INT-20A

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## **WELCOME TO U-LINE**

Congratulations on your U-Line purchase! Our products are focused on functionality, style, and inspired innovations — paying close attention to even the smallest details. Applications include residential, outdoor, ADA height compliant, marine, and commercial. Product categories include Beverage Centers, Wine Refrigerators, Ice Machines, Refrigerators, Freezers, and Dispensers. Our advanced refrigeration systems, large and flexible capacities, and clean integrated look are what makes our products Built-In to Stand Out®. Since 2014, U-Line has been part of the Middleby family of brands.

## **U-Line — RIGHT PRODUCT. RIGHT PLACE. RIGHT TEMPERATURE.®**

### **PRODUCT INFORMATION**

Looking for additional information on your product? User Guides, Spec Sheets, CAD Drawings, and Product Warranty information are available digitally on u-line.com.

### **PROPERTY DAMAGE / INJURY CONCERNS**

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

1. U-Line Customer Care must be contacted immediately at +1.414.354.0300.
2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

### **GENERAL INQUIRIES**

U-Line Corporation  
8900 N. 55th Street  
Milwaukee, Wisconsin 53223 USA  
Monday - Friday 8:00 am to 4:30 pm CST  
T: +1.414.354.0300  
Email: sales@u-line.com  
u-line.com

### **SERVICE & PARTS ASSISTANCE**

Monday - Friday 8:00 am to 4:30 pm CST  
T: +1.414.354.0300  
Service Email: onlineservice@u-line.com  
Parts Email: onlineparts@u-line.com

## **CONNECT WITH US AT MIDDLEBY REFRIGERATION**

## Integrated Panel Dimensions

### INTEGRATED PANEL

#### NOTICE

**Due to differences in surrounding cabinetry the panel may not perfectly align with door. The procedure below is designed to provide a finished integrated panel that seamlessly integrates with surrounding cabinetry.**

**The door panel must not weigh more than 20 lbs (10 kg).**

**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.**

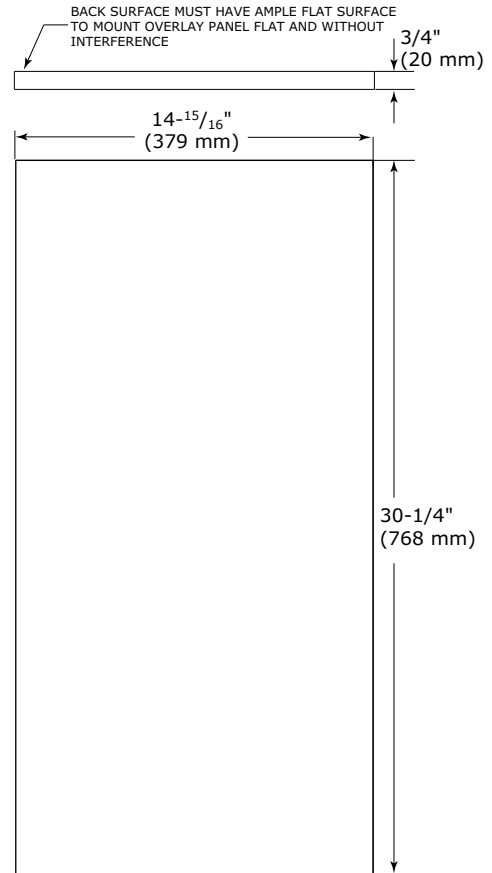
**When applying an integrated panel to a unit, ensure that both sides are finished in order to prevent warping. In some panel installations, the panel may be visible through the glass while the door is open.**

A full integrated door panel completely covers the door frame and provides a built-in appearance.

#### Integrated Panel Preparation

1. Cut the panels to the dimensions listed in the diagram below.
2. Optional: Stain or Finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.
3. Optional: Install handles and hardware.

## Integrated Panel Dimensions



Integrated Panel

## Integrated Panel Installation

1. Fully open door/drawer.

2. Starting at corner, pull gasket away from door/drawer.

3. Continue to pull gasket free from gasket channel.

4. Upon removal, lay gasket down on a flat surface.

5. Partially loosen the 3 screws, securing the top hinge to the cabinet.

6. Align the panel with the outside edge (opposite the hinge) and high enough to align with the highest point in the door/drawer.

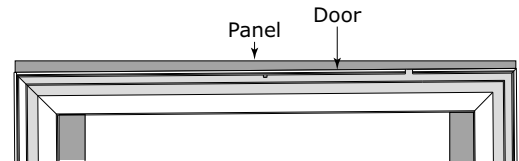
7. Insert panel underneath top hinge and apply upward pressure while bringing the lower portion of the panel flush to the door inside the lower hinge. The panel will fit snugly.

8. Align door with cabinet. Tighten the top 3 screws, securing the top hinge to the cabinet.



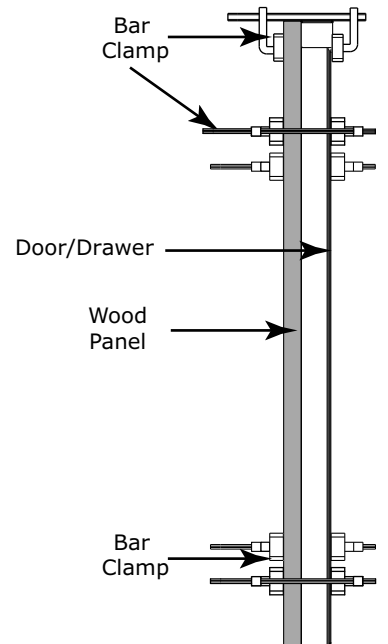
### NOTICE

**Due to differences in floor construction or surrounding cabinetry, the panel may not sit flush with the top of the door/drawer.**

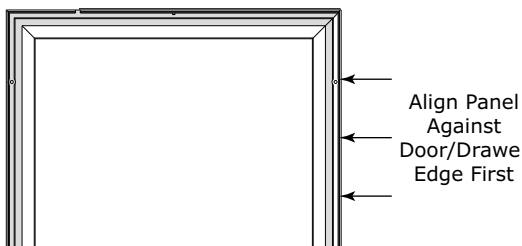


9. Secure integrated panel to door/drawer using clamps. A robust tape may also be used. U-Line recommends the use of bar clamps to secure the panel to the door/drawer. If using tape, be certain the tape will not damage panel finish upon removal.

10. Using a 7/64" (3 mm) drill bit, drill 6 pilot holes into the wood panel 1/2" (12 mm) deep using the holes in the door/drawer frame as a guide.



Align Top Of Panel With Highest Point Of Door/Drawer



### NOTICE

**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardwood is installed.**

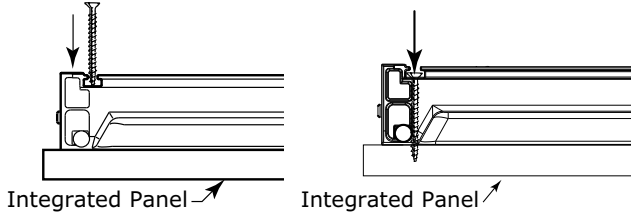
11. Locate 6 of the #6x 1-1/4" (32 mm) screws provided with your unit.

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12. Using a Phillips screwdriver, place one screw into each of the 6 pilot holes and screw down. Do not overtighten screws.

13. Be sure the screws force their way past the opening on the gasket channel and sit flush against the bottom of the channel.



14. Remove clamps from door/drawer.

## NOTICE

**If panel requires additional adjustment after removing clamps, slightly loosen each screw and adjust panel as necessary. Tighten screws upon completion.**

15. Starting at the corners, re-install the gasket into the gasket channel in the frame. Make sure the gasket is fully seated. This may take some force.