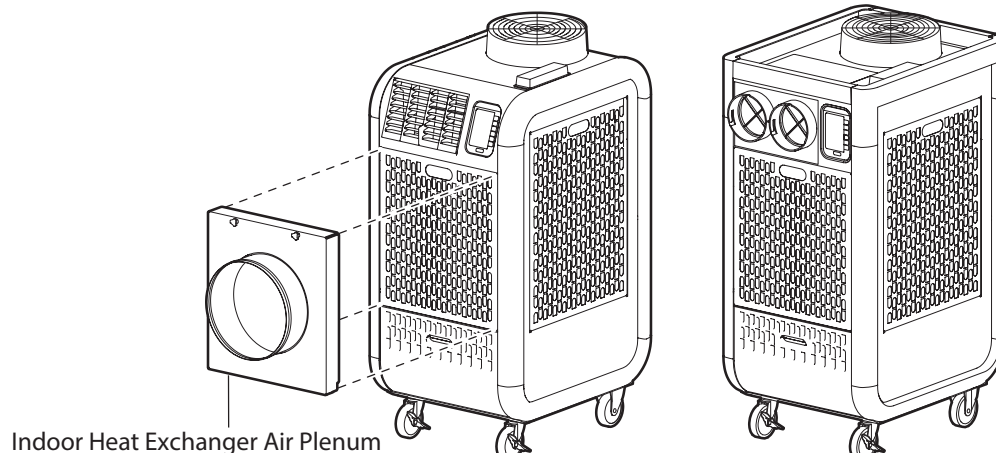


Accessory Installation Manual

484007-5550



Part Name	Part Number	Models
Indoor Heat Exchanger Plenum	484350-1190	Climate Pro K12/18, X14, D12
	484350-1200	Climate Pro K24, X20/26, D18

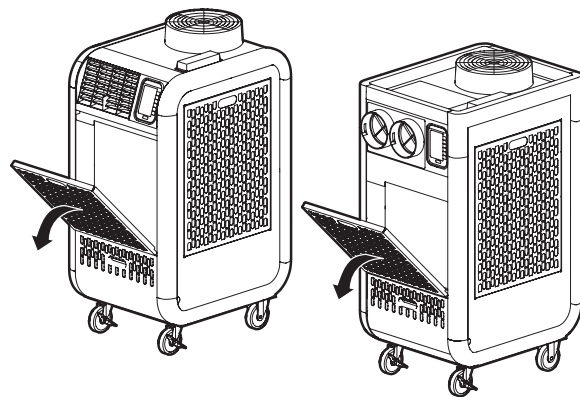
Includes two bolts with washers for mounting bracket of plenum.

All models listed in this manual have the same installation procedure.

WARNING

Disconnect power before installation. Beware that some residual voltage may remain in the unit after the power is disconnected. There is a risk of electric shock.

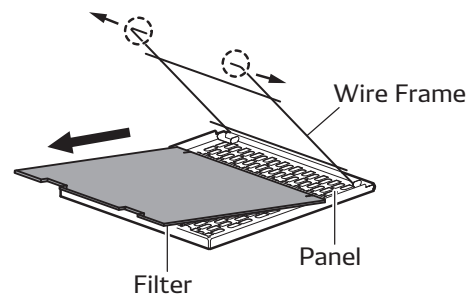
1. Remove the front filter panel.



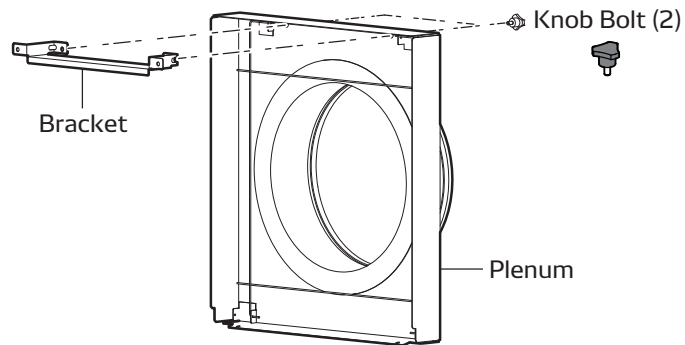
2. Unfasten upper wire frame by moving the two points shown outwards and then remove the filter.

Note:

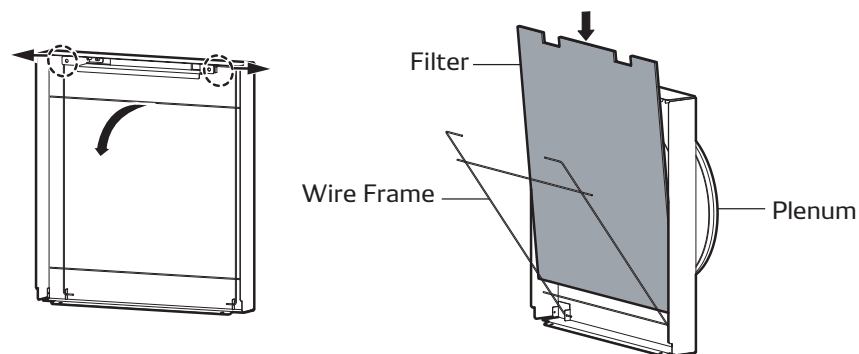
- Retain the front filter panel in a safe place.



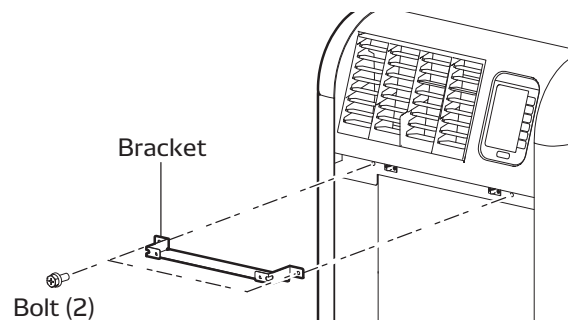
3. Separate the bracket and plenum by removing the two (2) knob bolts.



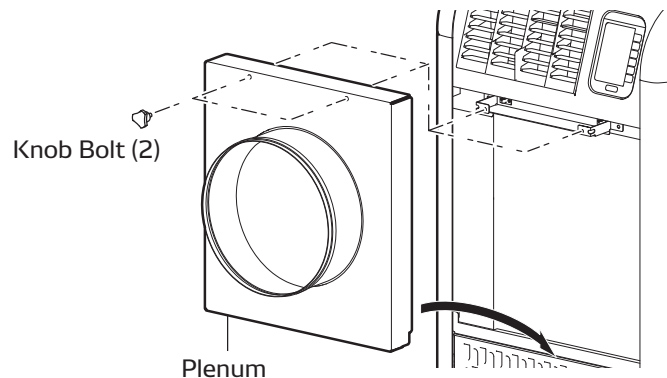
4. Unfasten upper wire frame by moving the two points shown outwards. Install the filter in the plenum. Refasten the upper wire frame.



5. Mount the bracket on the unit with the two (2) bolts supplied.



6. Install the plenum by inserting it into the edge of the lower opening and secure the plenum with the two (2) knob bolts, which were removed in step 3.

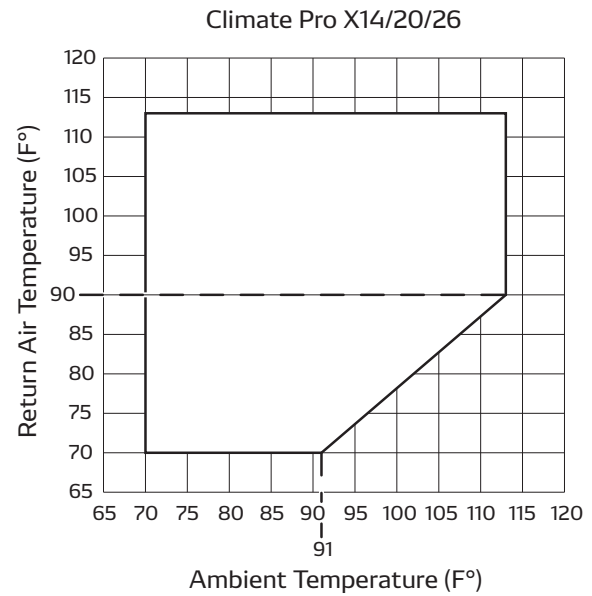
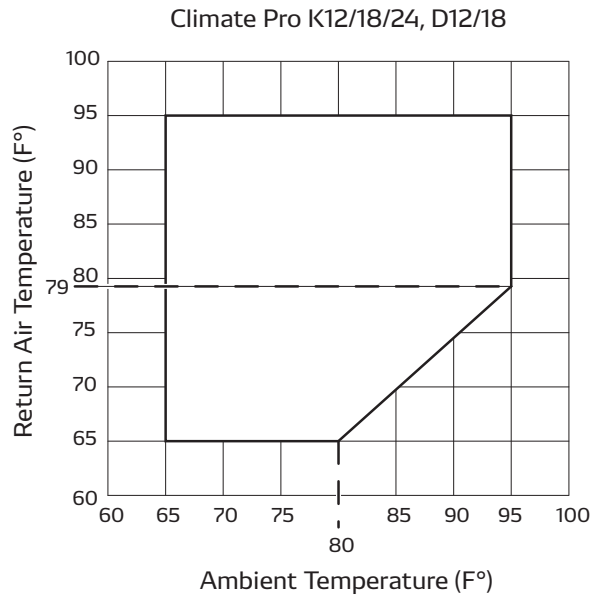


CAUTION

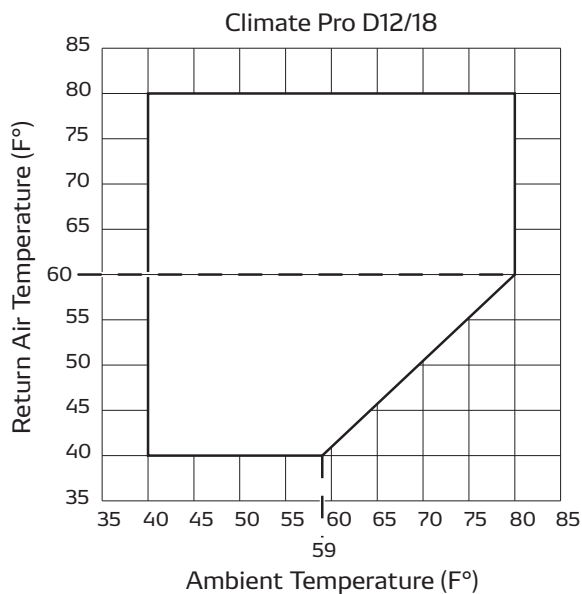
Do not lean on the unit or move the unit after installing the air plenum. This may cause injury or damage to the unit due to toppling.

- When operating the unit with plenum installed, ensure the temperatures are within the ranges shown below.

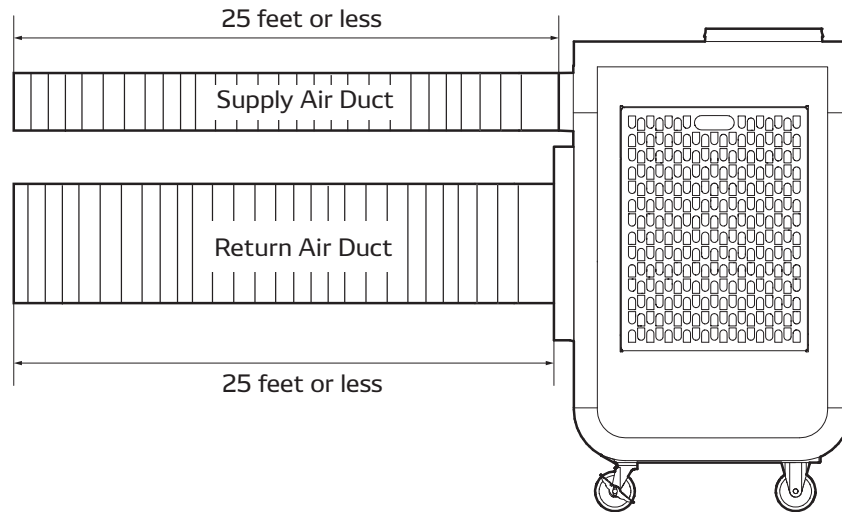
<Cool Mode>



<Heat Mode>



- When operating the unit with a supply air duct and a return air duct, the length of each duct must be 25 feet or less.



We recommend using official accessory ducts, but if not, use ducts which meet the following specifications after installation.

Model Name	Climate Pro							
	K12	K18	K24	X14	X20	X26	D12	D18
Min. Air Volume (Hi) CFM	380	470	565	400	540	565	400	450
Max. Static Pressure IWG	0.09	0.15	0.20	0.13	0.19	0.23	0.07	0.10

CAUTION

- Do not move the unit by holding the duct. This may cause injury or damage to the unit.

To avoid malfunction:

- Do not squeeze or block the tip of the duct.
- Do not drop objects into the duct, or put a rod into the duct.