Quality, Design and Innovation

HC 1070 Premium Plus NoFrost

24" Fully Integrated Refrigerator & Freezer

The stylish answer to freshness. In custom kitchens, integrated appliances are the most stylish option available. They're totally out of sight. Built-in appliances fit harmoniously into a kitchen's design; yet there is no secret of what lies within. By comparison, Liebherr's integrated appliances are concealed behind cabinet doors allowing you to show off the materials, colors and design of your custom kitchen to full advantage. The HC 1070 fully-integrated refrigerator-freezer combination incorporates Liebherr's patented SoftSystem, ensuring that the doors are closed gently even when they are fully loaded. Unique LED light column and LED freezer lighting is energy efficient and does not affect the internal temperature of the refrigerator. This 24" appliance produces ice without a plumbed connection. Liebherr's Duo-Cooling ensures no transfer of air between the Refrigerator and Freezer.







GlassLine Shelves



IceMaker

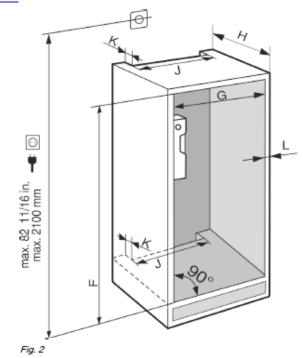
Capacity		
Total	264 liters /9.3 cu. ft.	
Refrigerator Compartment	196 liters / 6.9 cu. ft.	
Freezer Compartment	68 liters / 2.4 cu. ft.	
Energy Star	Yes	
Energy consumption per year	475 KWH/Y	
Estimated yearly Energy Cost	\$57 USD *	
Climate rating	SN-T 10°C to 43°C(50°F to 110°F)	
Power	115v at 60hz 2.5 amps / 300 watt	
Shipping Weight	81 KG / 178 lbs.	
Refrigerator Compartment		
Refrigerator Door	Right Hand Reversible	
Interior light	LED Side	
Forced air fan system	Quiet DC fan	
Glass Shelves Adjustable	Yes	
Crisper Drawers	1 Clear Plastic	
Freezer compartment		
Interior light	LED	
Icemaker	Internal Tank	
Ice cube production in 24 hr.	1 kg / 2.2 lbs.	
Ice cube storage capacity	2.7 kg / 6 lbs.	
*Your Energy Costs will depend on your utility rates and use. Estimated		

^{*}Your Energy Costs will depend on your utility rates and use. Estimated energy cost based on a national average electricity cost of 12 cents per KWh.

THIS IS A QUICK REFERENCE GUIDE FOR **HC 1070**, FOR COMPLETE INSTRUCTIONS, PLEASE REFER TO THE DESIGN GUIDE OR VISIT http://www.liebherr-appliances.com

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Appliance dimensions



	in.	mm
Α	22 in.	559 mm
В	21 7/16 in.	544 mm
C	69 11/16 in.	1770 mm
D	27 3/8 in.	695 mm
E	5/8 in.	15 mm

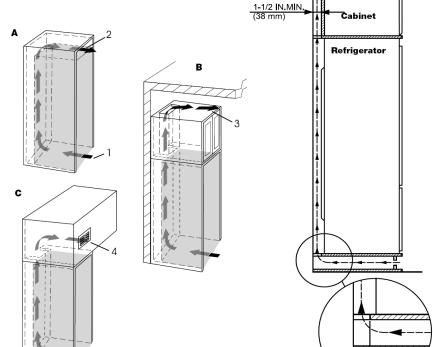
Ventilation Requirements

	in.	mm
F	69 3/4 — 70 3/8	1772 — 1788
G	22 — 22 3/4	560 — 578
Н	min. 21 5/8	Min. 550
J	min. 19 11/16	Min. 500
K	min. 1 5/8	Min. 40
L	max. 3/4	max. 19

B - Side view

Fig. 1

1-1/2 IN.MIN (38 mm)



This is a fully integrated refrigerator-freezer which means that it is fully enclosed by a kitchen cabinet. This type of cabinet must be carefully constructed using the correct dimensions and it must provide suitable ventilation to ensure proper appliance operation.

Kitchen Cabinet Airflow

1. The following ventilation dimensions must be observed:

There must be a ventilation space at least 31 in. 2 (200 cm 2) at the airflow inlet (1) and at the airflow outlet (2).

The top ventilation space can be directed in one of the following ways:

A) Directly over the appliance (2) with either an optional factory air vent or custom made one using the template supplied with the unit.

- B) Above the cabinet and below the ceiling (3).
- C) Through a vent installed in a soffit (4).

