PERFORMANCE DATA NO LOAD & NO DOOR OPENINGS AT 37°/0° **CONTROL SETTING** Type A with Run / Start 65°F (18°C) Ambient 90°F (32°C) Ambient Capacitor 90 to 100% 100% Operating Time Freezer Temperature -5° to 2°F (-20° to -17°C) -1° to 3°F (-18° to -16°C) Refrigerator Temperature 34° to 39°F (1° to 4°C) 34° to 39°F (1° to 4°C) -2 to 6 psig (-14 to 41 kPa) Low Side Pressure -2 to 6 psig (-14 to 41 kPa) High Side Pressure (last 1/3 85 to 105 psig (586 to 724 kPa) 120 to 135 psig (827 to 931 kPa) cycle) Wattage (last 1/3 cycle) 30 to 50 50 to 70 Amps (running) .4 to .8 .7 to .9 115 vac (127 vac max) Base Voltage **DEFROST SPECIFICATIONS** Thermostat Heater Cabinet Size Cut-in Cut-out Watts Ohms

Electronic Timer - (ADC) Defrost 24 minutes every 6-96 hours of compressor run time.

47°F

(8°C)

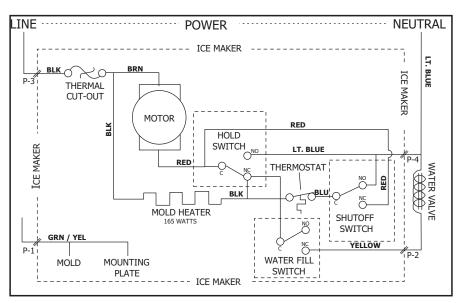
500

26.5

25°F (-4°C)

26' & 28' SD, 23' CD

| CONDENSER FAN MOTOR | | | | | | |
|--|---|--------------|--|--|--|--|
| Watts | RPM | Amps | | | | |
| 3.1 | 1100 CW Opposite Shaft 0.03 Running | | | | | |
| FREEZER ICE MAKER SPECIFICATIONS | | | | | | |
| Electrical | 115 vac (127 vac max) | | | | | |
| Thermostat | Opens at 48°F (9°C), Closes at 15° F (-9°C) | | | | | |
| Heater Voltage | 115 vac | | | | | |
| FREEZER ICE MAKER CONNECTOR PLUG CONNECTIONS | | | | | | |
| Wire Number | Wire Color | Connects to: | | | | |
| 1 | Green / Yellow | Ground | | | | |
| 2 | Yellow | Water Valve | | | | |
| 3 | Black | Line | | | | |
| 4 | Light Blue Neutral | | | | | |



⚠ CAUTION

All electrical parts and wiring must be shielded from torch flame. DO NOT allow torch to touch insulation; it will char at 200°F and flash ignite (burn) at 500°F. Excessive heat will distort the plastic liner.

SERVICE DATA SHEET

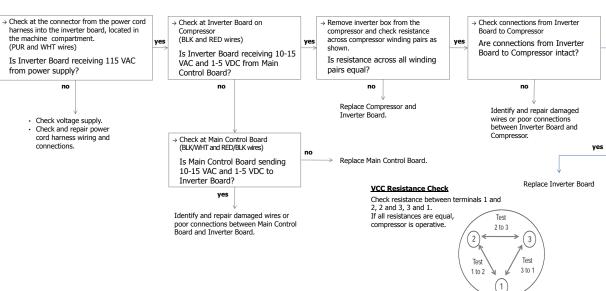
242321500

ICE & WATER - AUTOMATIC DEFROST BOTTOM FREEZER - R134a

IMPORTANT: PLEASE RETURN THIS SHEET TO ITS ORIGINAL LOCATION.

| | Error Codes | | Special Modes | | | | | |
|-----|-------------|---|--|--------------------------------------|----|--|--|--|
| Dis | play | | | Display | | Activate/Deactivate | | |
| FZ | FF | Interpretation | Mode | FZ | FF | (press for up to 10 sec. simultaneously) | | |
| | OP | Open FF Thermistor | Manual Defrost | d | F | + and - / same to deactivate | | |
| OP | | Open FZ Thermistor | Display / Showroom | 77 | 77 | Λ and - / Power-on-Reset (POR) | | |
| | SH | Shorted FF Thermistor | Sabbath | Sb | Sb | V and + / same to deactivate | | |
| SH | | Shorted FZ Thermistor | System Diagnostic | No FF or FZ display, all UI LEDs on. | | ∧ and V/ + to deactivate | | |
| SY | CF | UI to Main Control Board communication failure; on start up | Notes: • Always check for pin back-outs, pinched or damaged wires before replacing components. • Determine whether failure is caused by the component, main control board or wiring. Contact TID before replacing main control board. • Refer to Service Manual for additional information. | | | | | |
| SY | CE | Ul Main Control Board communication error; after a period in operation | | | | | | |
| SY | EF | Evaporator Fan Failure | | | | | | |

Variable Capacity Compressor (VCC) Diagnostics (select models) If test 38 fails, diagnose as follows:

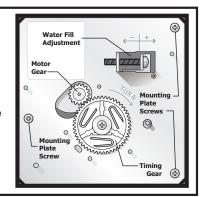


FREEZER ICE MAKER INFORMATION

(Where Applicable)

Test Cycling: Remove cover by inserting screwdriver in notch at bottom and prying cover from housing. Use screwdriver to rotate motor gear counterclockwise until holding switch circuit is completed. All components of ice maker should function to complete the cycle.

Water Fill Volume: The water fill adjustment screw will change the fill time. One full turn is equal to 20cc (.68 oz.). The correct fill is 102 to 130cc (3.4 to 4.3 oz.). When a water valve is replaced, the fill volume must be checked.



| System Diagnostic Mode | | | | |
|------------------------|---|--|--|--|
| Activate: | Press Λ and V for up to 10 sec. simultaneously. | | | |
| Deactivate: | Press + for up to 10 sec. Diagnostic Mode will automatically deactivate after 5 min. of inactivity. Note: Silence alarm. | | | |

- Tests marked with "*" may not be applicable to this unit and will not be displayed in System Diagnostic Mode.
- Tests displayed in diagnostic mode but not described below are for internal purposes only; advance through.
- View UI display for "on," "off," "CL," "OP," "SH," "LO," "HI" or numerical results of tests.
- Listen for operating sounds; feel for heat or air flow as appropriate to determine results of tests.

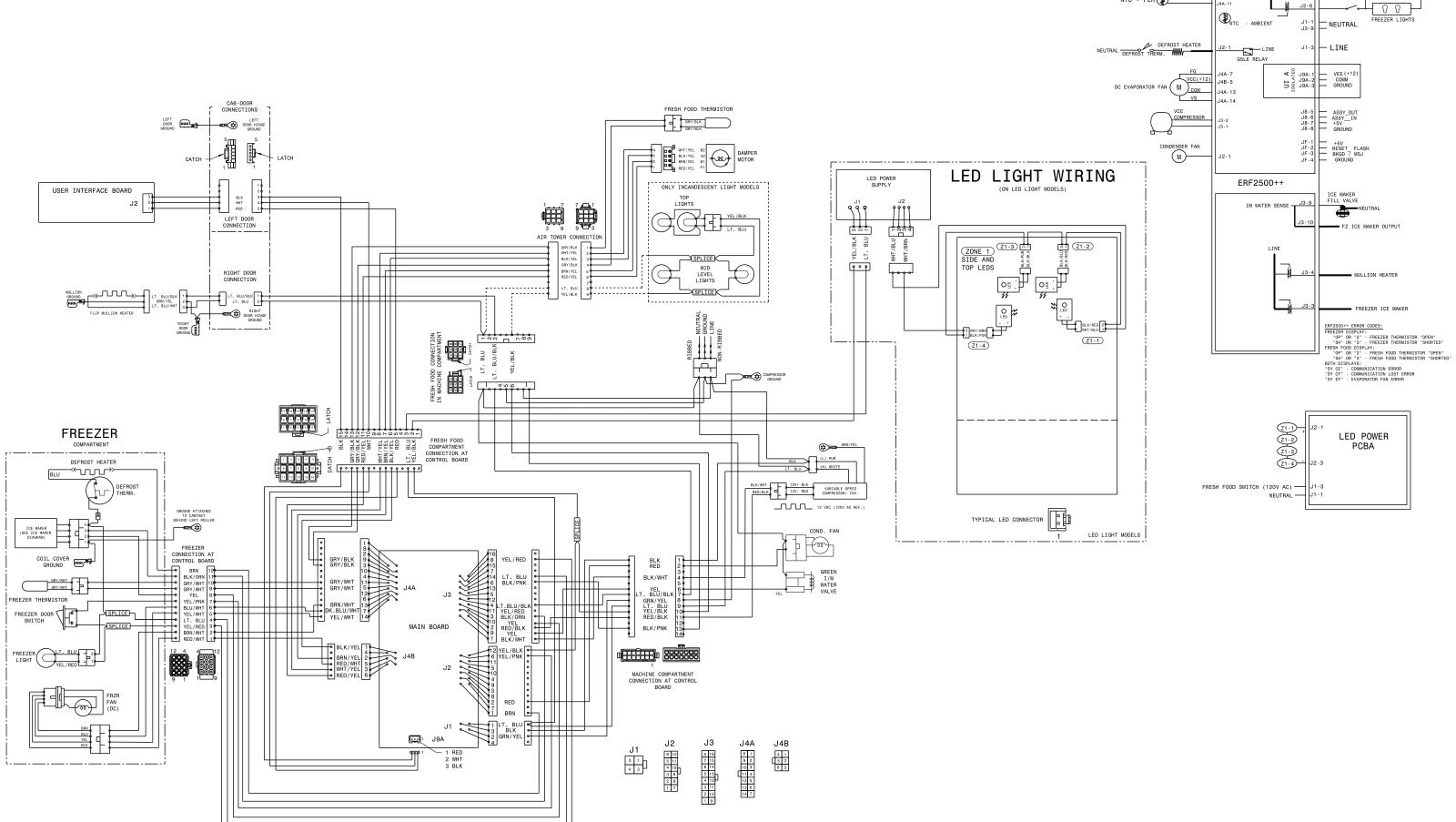
| | Test | To activate test: | Passing result |
|-----|------------------------------------|-------------------------------|---|
| | First Screen | | All LED lights on UI illuminated |
| | Second Screen | | All segments on UI temperature displays illuminated |
| | Third Screen | | Blank UI display, no lights illuminated, no shadowing; "-" and "+" blinking on FF display side to show location. |
| 28 | Dispenser Paddle | Press disp. paddle | "on" on UI when depressed; "off" when released |
| 1* | Standard Compressor | Set | Compressor running when "on"; stopped when "off" |
| 2 | Defrost Heater | Set | Defrost limit switch must be closed; verify "CL" in test 26. Feel for heat from defrost heater when "on". If "OP" in test 26, heater will not activate. |
| 3 | FF Light | Set | With FF door open, FF lights on when "on"; off when "off" |
| 8 | Water Valve (Dispenser) | Set | FF door must be closed. Be prepared to collect water at dispenser. Water dispenses when "on"; stops when "off" |
| 9 | FZ Light | Set | With FZ door open, FZ lights on when "on", off when "off" |
| 10 | Auger Motor | Set | FF door must be closed. Motor running when "on"; motor stopped when "off" |
| 11 | Cube/Crush Solenoid | Set | FF door must be closed. Do not leave solenoid in activated state. Solenoid activated when "on"; deactivated when "off" |
| 41* | Perfect Temp Drawer (PTD) | Set | PTD UI illuminated when "on", off when "off" |
| 12* | VCC Condenser Fan | Set | Fan running when "on"; stopped when "off" |
| 38* | VCC Compressor | Set | Compressor running when "on"; stopped when "off" |
| 15 | Evaporator Fan | Set | Fan running for minimum of 10 sec. when "LO" or "HI"; stopped when "off". Feedback failure if fan starts but runs less than 10 sec. Listen for speed change from "LO" to "HI". |
| 36 | Ice Chute Door | Depress ice chute door or set | "OP" on UI when manually opened; "CL" when closed. Or, using "power on-off", "OP" on UI when solenoid activated, "CL" when deactivated |
| 22 | Damper | Set | With inspection mirror, observe damper open when "OP"; closed when "CL" |
| 23 | FF Door | Open/close FF door | "CL" on UI when door closed; "OP" when open |
| 24 | FZ Door | Open/close FZ door | "CL" on UI when door closed; "OP" when open |
| 26 | Defrost Limit Switch | Activates automatically | "CL" on UI when closed; "OP" when open |
| 29 | FF Thermistor Mid-level | Activates automatically | UI shows temperature sensed by FF thermistor; pass if within 10°F of temperature measured with gauge at mid-level FF thermistor location. "OP-" if open; "SH-" if short |
| 30 | FZ Thermistor | Activates automatically | UI shows temperature sensed by FZ thermistor; pass if within 10°F of temperature measured with gage at FZ thermistor location. "OP" if open; "SH" if short |
| 33 | Ambient Thermistor @ Main Board | Activates automatically | UI shows temperature sensed at main board; pass if within +20°F/- 10°F of temperature measured with gauge at main board location. "OP" if open; "SH" if short |
| 35* | FF Thermistor Upper-Level | Activates automatically | UI shows temperature sensed by upper level FF thermistor; pass if within 10°F of temperature measured with gauge at upper-level FF thermistor location. "OP" if open; "SH" if short |
| 34* | Ambient Thermistor @ UI | Activates automati- cally | UI shows temperature sensed at UI; pass if within +20°F/-10°F of temperature measured with gauge at UI location. "OP" if open; "SH" if short |
| 0- | Firmware Parameters | Set | Displays digit sequence; record |
| 2- | Main Board Firmware | Set | Displays digit sequence; record |
| 4- | UI Firmware | Set | Displays digit sequence; record |

I IMPORTANT SAFETY NOTE

The information provided herein is designed to assist qualified repair personnel only. Untrained persons should not attempt to make repairs due to the possibility of electrical shock. Disconnect power cord before servicing this appliance.

IMPORTANT

If any green grounding wires are removed during servicing, they must be returned to their original position and properly secured.



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