

# USER GUIDE

SAFETY • INSTALLATION & INTEGRATION • OPERATING INSTRUCTIONS • MAINTENANCE • SERVICE



 **U-LINE**  
RIGHT PRODUCT. RIGHT PLACE. RIGHT TEMPERATURE. SINCE 1962.

Modular 3000 Series • 3018CLR • 18" Clear Ice Machine

**Tip:** Click on any section below to jump directly there

## Contents

Intro

## Safety

Safety and Warning

Disposal and Recycling

## Installation

Environmental Requirements

Electrical

Cutout Dimensions

Product Dimensions

Side by Side Installation

Water Hookup

Drain

Drain Pump

Anti-Tip Bracket

General Installation

Integrated Panel Dimensions

Integrated Grille / Plinth Dimensions

Integrated Panel Installation

Grille / Plinth Installation

Door Swing

Door Stop

Door Adjust

## Operating Instructions

First Use

Control Operation

Ice

Sabbath Mode

Airflow and Product Loading

## Maintenance

Cleaning

Cleaning Condenser

Extended Non-Use

## Service

Troubleshooting

Warranty

## WELCOME TO U-LINE

Congratulations on your U-Line purchase. Your product comes from a company with over five decades and three generations of premium modular ice making, refrigeration, and wine preservation experience. U-Line continues to be the American leader, delivering versatility and flexibility for multiple applications including residential, light commercial, outdoor and marine use. U-Line's complete product collection includes modular Wine Captain® Models, Beverage Centers, Clear Ice Machines, Crescent Ice Makers, Glass & Solid Door Refrigerators, Drawer Models, Freezers, and Combo® Models.

U-Line has captivated those with an appreciation for the finer things with exceptional functionality, style, inspired innovations and attention to even the smallest details. We are known and respected for our unwavering dedication to product design, quality and selection. U-Line is headquartered in Milwaukee, Wisconsin and has shipped product to five continents for over two decades and is proud to have the opportunity to ship to you.

## PRODUCT INFORMATION

Looking for additional information on your product? User Guides, Quick Reference Guides, CAD Drawings, Compliance Documentation, and Product Warranty information are all available for reference and download at [u-line.com](http://u-line.com).

## PROPERTY DAMAGE / INJURY CONCERNS

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

1. U-Line Customer Care must be contacted immediately at +1.800.779.2547.
2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

## SERVICE INFORMATION

Answers to Customer Frequently Asked Questions are available at [u-line.com](http://u-line.com) under Customer Care or you may contact our Customer Care group directly, contact information below.

### GENERAL INQUIRIES

U-Line Corporation  
8900 N. 55th Street  
Milwaukee, Wisconsin 53223 USA  
Monday - Friday 8:00 am to 4:30 pm CST  
T: +1.414.354.0300  
F: +1.414.354.7905  
Email: [sales@u-line.com](mailto:sales@u-line.com)  
[u-line.com](http://u-line.com)

### SERVICE & PARTS ASSISTANCE

Monday - Friday 8:00 am to 5:30 pm CST  
T: +1.800.779.2547  
F: +1.414.354.5696  
Service Email: [onlineservice@u-line.com](mailto:onlineservice@u-line.com)  
Parts Email: [onlineparts@u-line.com](mailto:onlineparts@u-line.com)

### CONNECT WITH US



Designed, engineered and assembled in WI, USA

## Safety and Warning

### NOTICE

**Please read all instructions before installing, operating, or servicing the appliance.**

Use this appliance for its intended purpose only and follow these general precautions with those listed throughout this guide:

### SAFETY ALERT DEFINITIONS

Throughout this guide are safety items labeled with a Danger, Warning or Caution based on the risk type:



**Danger means that failure to follow this safety statement will result in severe personal injury or death.**



**Warning means that failure to follow this safety statement could result in serious personal injury or death.**



**Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property or equipment damage.**



## Disposal and Recycling



**RISK OF CHILD ENTRAPMENT. Before you throw away your old refrigerator or freezer, take off the doors and leave shelves in place so children may not easily climb inside.**

If the unit is being removed from service for disposal, check and obey all federal, state and local regulations regarding the disposal and recycling of refrigeration appliances, and follow these steps completely:

1. Remove all consumable contents from the unit.
2. Unplug the electrical cord from its socket.
3. Remove the door(s)/drawer(s).

## Environmental Requirements

This model is intended for indoor/interior applications only and is not to be used in installations that are open/exposed to natural elements.

This unit is designed to operate between 50°F (10°C) and 100°F (38°C). Higher ambient temperatures may reduce the unit's ability to reach low temperatures and/or reduce ice production on applicable models.

For best performance, keep the unit out of direct sunlight and away from heat generating equipment.

In climates where high humidity and dew points are present, condensation may appear on outside surfaces. This is considered normal. The condensation will evaporate when the humidity drops.



**Damages caused by ambient temperatures of 40°F (4°C) or below are not covered by the warranty.**

## Electrical



**SHOCK HAZARD — Electrical Grounding Required. Never attempt to repair or perform maintenance on the unit until the electricity has been disconnected.**

**Never remove the round grounding prong from the plug and never use a two-prong grounding adapter.**

**Altering, cutting or removing power cord, removing power plug, or direct wiring can cause serious injury, fire, loss of property and/or life, and will void the warranty.**

**Never use an extension cord to connect power to the unit.**

**Always keep your working area dry.**

### NOTICE

**Electrical installation must observe all state and local codes. This unit requires connection to a grounded (three-prong), polarized receptacle that has been placed by a qualified electrician.**

The unit requires a grounded and polarized 115 VAC, 60 Hz, 15A power supply (normal household current). An individual, properly grounded branch circuit or circuit breaker is recommended. A GFCI (ground fault circuit interrupter) is usually not required for fixed location appliances and is not recommended for your unit because it could be prone to nuisance tripping. However, be sure to consult your local codes.

See CUTOUT DIMENSIONS for recommended receptacle location.

## Cutout Dimensions

### PREPARE SITE

Your U-Line product has been designed exclusively for a built-in installation. When built-in, your unit does not require additional air space for top, sides, or rear. However, the front grille must NOT be obstructed.

The product is designed and manufactured for seamless integration in the specified cutout opening shown, which requires precise measurements. The opening must be square and plumb front to back. Although not required, you may choose to increase the overall cutout width for ease of installation.

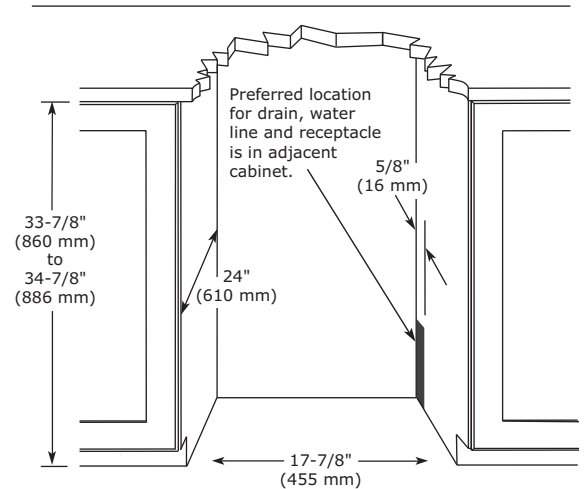
The Modular 3000 Series units are engineered with a variety of adjustment features to help ensure a seamless installation. Adjustable doors, leveling legs and grille will assist in fine tuning the installation.

All 3000 Series models fully integrate into overlay/face frame, inset or European/frameless cabinet styles and install seamlessly into standard 24" (610 mm) depth cabinet base.



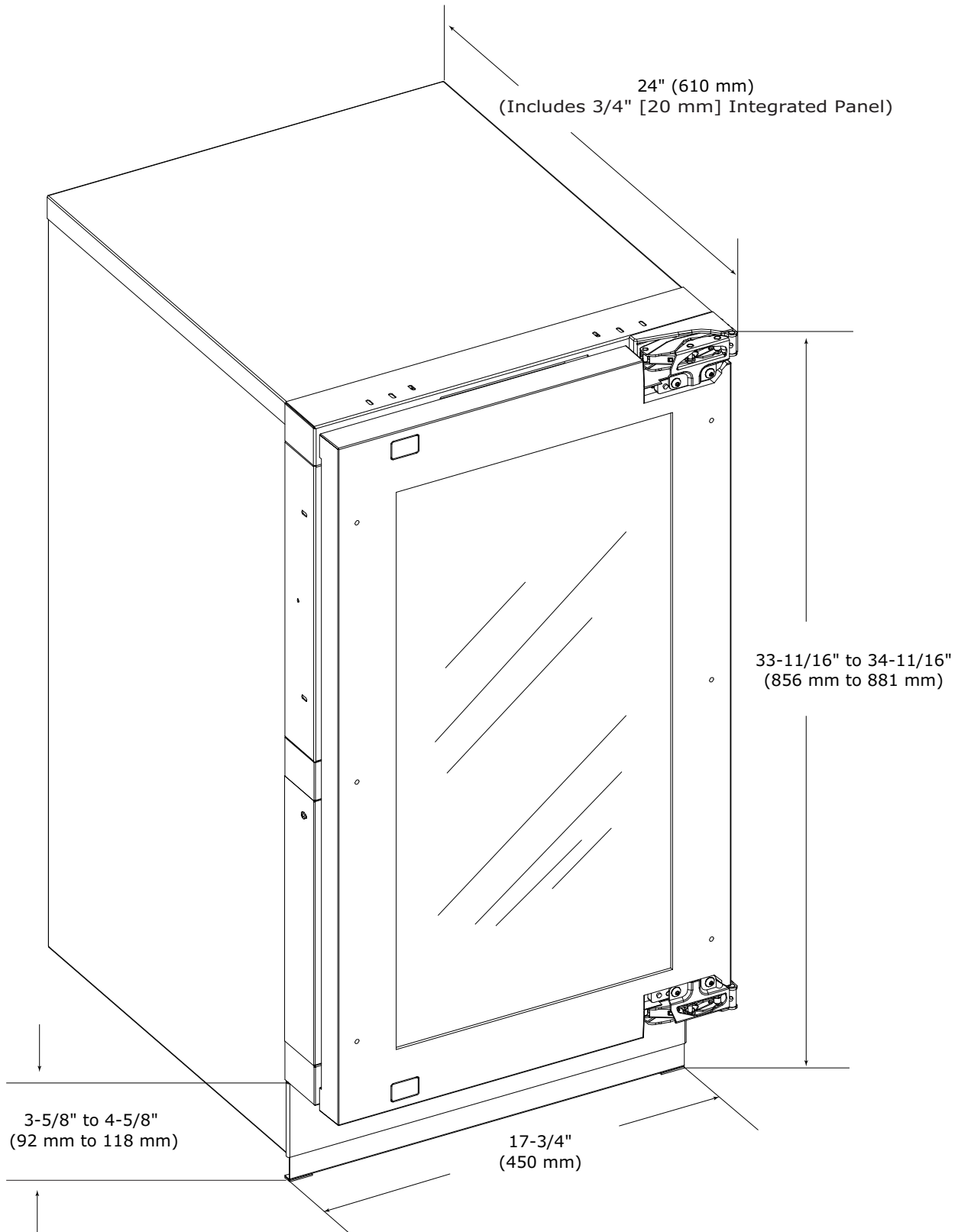
**Unit can NOT be installed behind a closed cabinet door.**

### CUTOUT DIMENSIONS



Metric measurements rounded and optimized.

### Product Dimensions



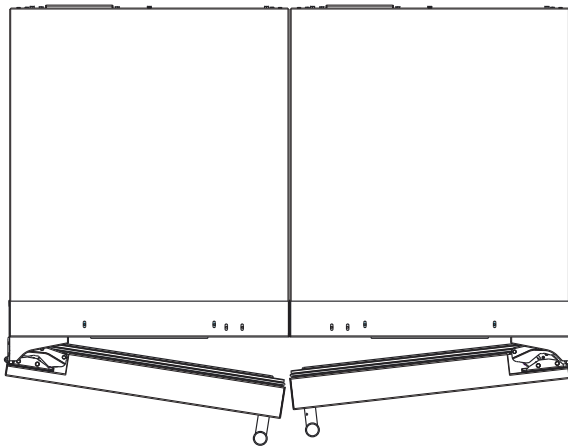
## Side-by-Side Installation

### OTHER SITE REQUIREMENTS

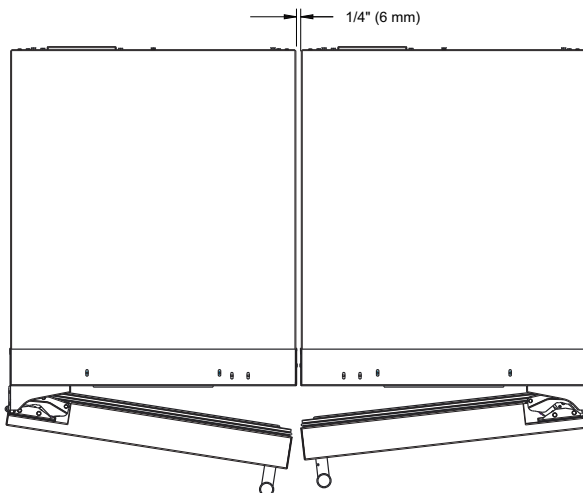
#### Side-by-Side Installation

Units must operate from separate, properly grounded electrical receptacles placed according to each unit's electrical specifications requirements.

Cutout width for a side-by-side installation is the total of the widths listed under Cutout Dimensions in each unit's Installation Guide. Each door can be opened individually (one at a time) without interference.

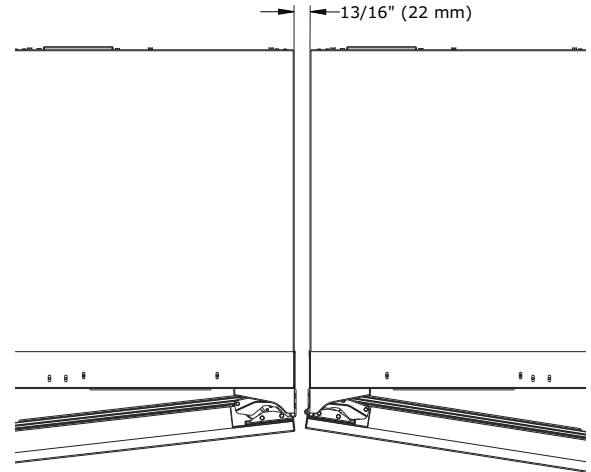


However, to ensure unobstructed door swing (opening both doors at the same time), 1/4" (6.4 mm) of space needs to be maintained between the units.

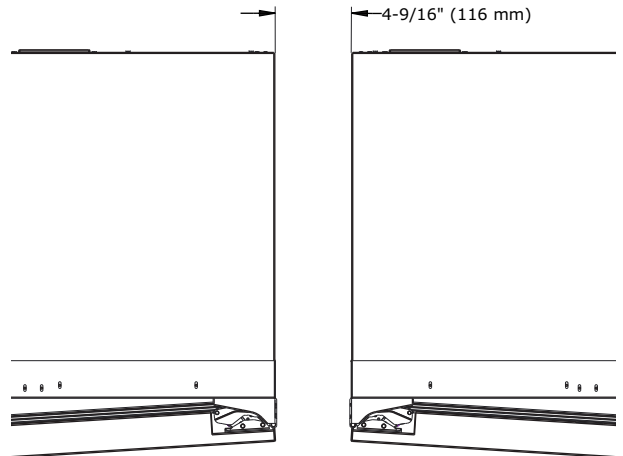


### Hinge-by-Hinge Installation (Mullion)

When installing two units hinge-by-hinge, 13/16" (22 mm) is required for integrated models. Additional space may be needed for any knobs, pulls or handles installed.



Stainless steel models which include the standard stainless handle will require 4-9/16" (116 mm) to allow both doors to open to 90° at the same time.





## Water Hookup

### PREPARE PLUMBING

Please use the braided stainless steel water supply line which comes attached. The water line is fitted with a standard 1/4" (6.35 mm) compression fitting.

#### **WARNING**

**Prior to installation, determine if this product contains a gravity style drain or factory installed drain pump. Products without a drain pump may only use a gravity style drain. Failure to connect water supply or drain line connections properly may result in water leakage, personal injury, and/or property damage. Disconnect power and turn off water to the unit before attempting to alter these connections. These connections are the responsibility of the owner and must be connected per local plumbing code. If you are uncertain of how to safely and properly install this product, contact a licensed plumber.**

### Water Supply Connection

#### **CAUTION**

**Review, obey, and understand the local plumbing codes before you install your unit. Connect to the cold water supply. The water pressure should be between 20 and 120 psi (138 and 827 kPa). The water line MUST have a shut-off valve on the supply line.**

#### **CAUTION**

**Do not use any plastic water supply line. The line is under pressure at all times. Plastic may crack or rupture with age and cause damage to your home.**

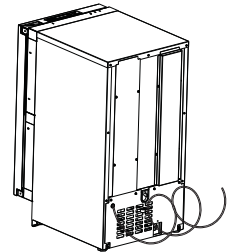
**Do not use tape or joint compound when attaching a braided flexible water supply line that includes a rubber gasket. The gasket provides an adequate seal – other materials could cause blockage of the valve.**

**Failure to follow recommendations and instructions may result in damage and/or harm, flooding or void the product warranty.**

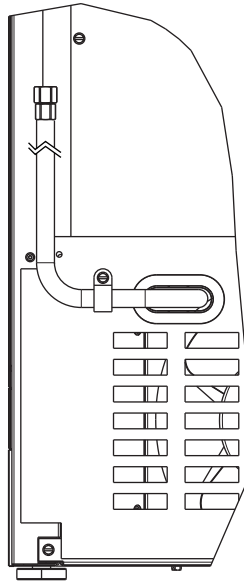
#### **CAUTION**

**Turn off water supply and disconnect electrical supply to unit prior to installation.**

1. Turn off water supply and disconnect electrical supply to product prior to attempting installation.
2. Locate the desired cold water supply location.
3. Locate braided stainless steel water supply line and connect to your cold water supply. The water line should be looped into 2 coils. This will allow the unit to be removed for cleaning and servicing. However, make certain that the tubing is not pinched or damaged during installation.



4. Turn on water and check for leaks.
5. Route water supply line in cable clamp and secure with screw.



## Drain

Model numbers including “-00” or “-07” do not include a factory installed drain pump.

Model numbers including “-40” or “-47” include a factory installed drain pump.

### DRAIN CONNECTION



**If your U-Line unit did not come with a factory installed drain pump you must use a gravity style drain connection. For assistance in determining if your unit has a pump please contact U-Line. The floor drain must be large enough to accommodate drainage from all attached drains. Follow these guidelines when installing drain lines to prevent water from flowing back into the ice maker storage bin and/or potentially flowing onto the floor, which may result in personal injury or property damage.**

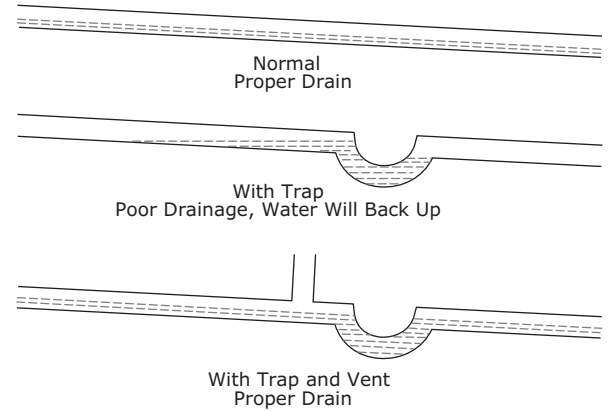
### NOTICE

**Drain can NOT be located directly below the unit. Unit has a solid base that will not allow the unit to drain below itself.**

**There is a possibility that hose connections may have loosened during shipment.**

**Verify all connections and fittings are free from leaks.**

### GRAVITY DRAIN



### A gravity drain may be used if:

Drain line has at least a 1" drop per 48" (approximately 2 cm drop per 100 cm) of run.

Drain line does not create traps and is vented per local code.

1. Cut the pre-installed drain tube to length.
2. Connect to your local plumbing per the local code.
3. If necessary, insulate drain line to prevent condensation.



**Failure to connect water supply or drain line connections properly can result in personal injury and property damage. Gravity drain connections must be routed downward from the rest of the unit at the rate of 1/4" per foot (1 cm per 50 cm).**

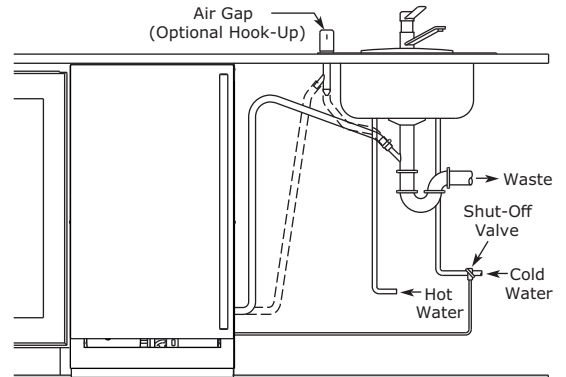
## FACTORY INSTALLED DRAIN PUMP

If your drain line will run up to a stand pipe, disposal or spigot assembly, or does not otherwise meet the requirements for a gravity drain, you may have ordered a pre-installed U-Line P60 drain pump.

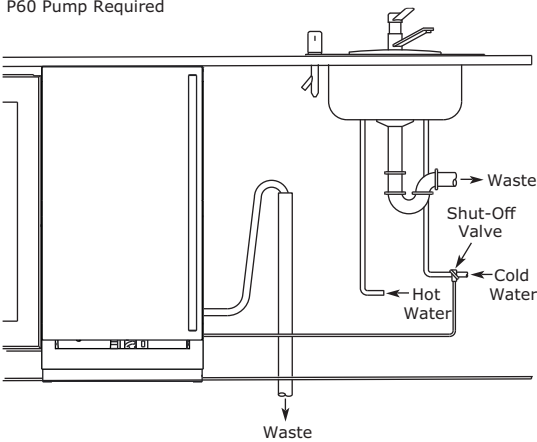
If you need to install a P60 drain pump into your unit, see DRAIN PUMP section in the User Manual.

See below for typical installations requiring a drain pump.

Y-Branch Tailpiece  
P60 Pump Required



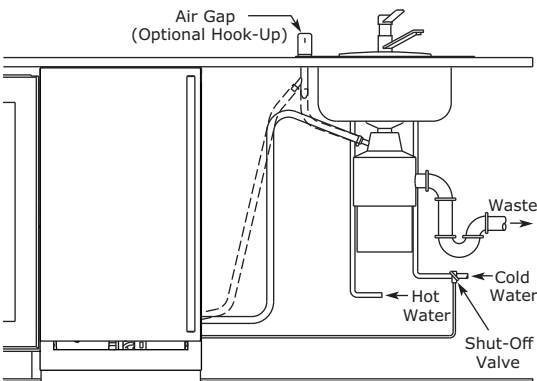
Stand Pipe  
P60 Pump Required



## NOTICE

**The maximum lift for the P60 drain pump is 10 feet. This must be done as close to the rear of the unit as possible.**

Disposal Assembly  
P60 Pump Required



## Drain Pump

### NOTICE

**PLEASE READ this instruction completely before attempting to install or operate the unit. Improper hook-up can result in substantial property damage! If you are unsure of your ability to safely connect the drain pump to the unit, consult a licensed plumber for assistance. Use these instructions to install the U-Line P60-00 drain pump in the U-Line Clear Ice Machine (unit). The drain pump should be installed before installing the unit.**

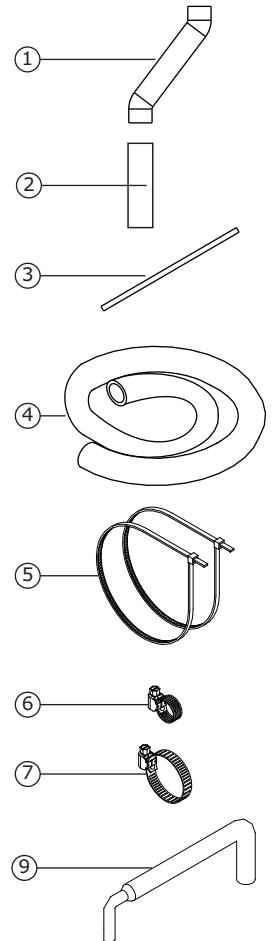
- The U-Line P60-00 drain pump is designed to be used exclusively on the U-Line Clear Ice Machine and is UL recognized only for use on the U-Line Clear Ice Machine.
- U-Line Corporation assumes no warranties or responsibility, whether express or implied, if the P60-00 drain pump is used on another ice machine or product for which it is not UL recognized or listed.
- Modification of the P60-00 drain pump will void all warranties.

### NOTICE

**Keep your proof of purchase for warranty purposes.**

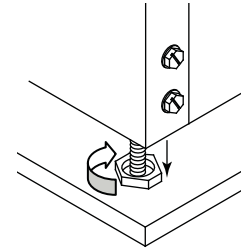
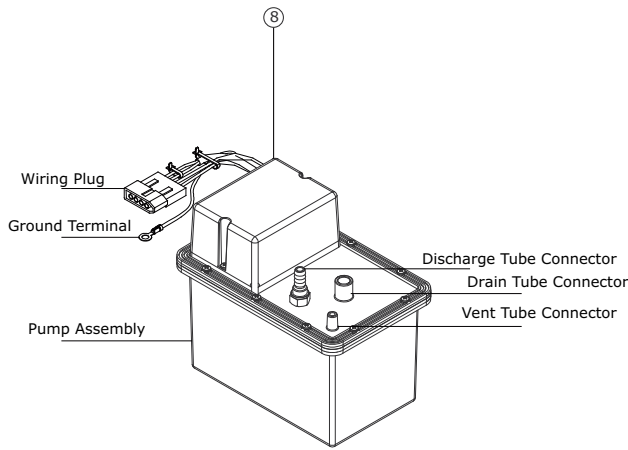
### INCLUDED IN KIT:

1. 1x S-shaped Drain Tube
2. 1x Straight Drain Tube (Not used)
3. 1x Vent Tube
4. 1x Braided Discharge Tube (Not included in pump kit. Ice Machine ships with discharge tube installed.)
5. 2x Vent tube Zip Ties
6. 2x Small Worm Gear Clamps
7. 1x Large Worm Gear Clamp
8. 1x P60 Pump
9. 1x Discharge Tub (Used on older models only)



### TOOLS REQUIRED:

- 1/4" x 6" Blade Screwdriver
- Adjustable Pliers
- 1/4" Nut Drive



*Note:* Slide clamp on hose end before installing hose. Do not tighten clamp until pump and hoses have been installed.

4. Install the 3 hoses and hose clamps to the pump assembly as shown below. Do not tighten clamps at this time.

## INSTALLATION PROCEDURE

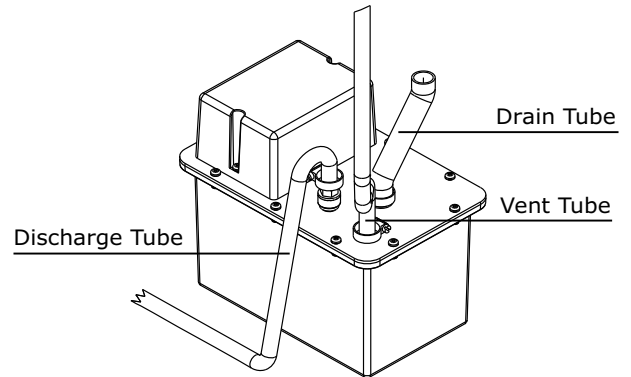
### **⚠ WARNING**

**To prevent accidental electrocution, make certain that the floor surfaces surrounding the unit are dry whenever power/electricity is removed from, or applied to the unit.**

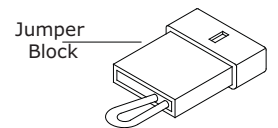
1. Disconnect your unit from its electrical outlet/socket.
2. Using a screwdriver or 1/4" nut driver, remove the 9 screws from the back panel.
3. Remove the drain line/pipe from the storage bin drain nipple. Save the clamp for pump installation.

### **⚠ CAUTION**

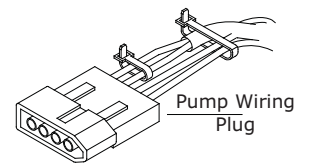
**To prevent damage to the pump, leave sufficient space between leveling leg and pump.**



5. Remove the protective paper from the adhesive strip and carefully set pump inside of unit.
6. Unplug jumper block from ice machine wiring harness (jumper block has a single pink wire). Discard jumper block.



7. Connect pump wiring plug to the ice machine wiring harness connector, where the jumper block was removed. The connector is keyed and can only be inserted one way.





**⚠ CAUTION**

**When working with tools inside of unit, be careful so as not to nick or damage any refrigerant lines/pipes or wires.**

**⚠ WARNING**

**The back panel serves as a guard. Do not put your hands inside the ice machine cabinet or attempt to touch any components except the discharge tube during testing.**

**⚠ CAUTION**

**Failure to properly secure the vent tube will result in water damage to the unit and surrounding areas. Do not allow vent tube to kink, bend or be obstructed in any way.**

**⚠ CAUTION**

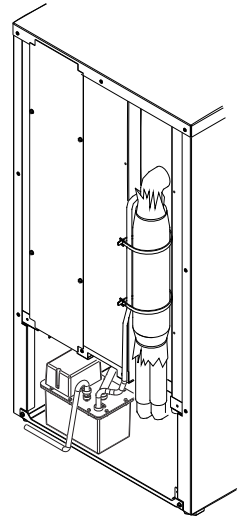
**Vent tube must be straight and parallel to insulated tubes. Do not over-tighten the plastic tie wraps. Over-tightening can pinch vent tube closed or cut into insulation.**

8. Route the vent tube up the back of the unit, next to the insulated tubes. Secure vent tube vertical to the insulated tubes using plastic tie wraps.

9. Connect pump drain tube to storage bin drain nipple with clamp removed from step 3. Ensure that no kinks are present in the tube.

10. Tighten the clamps on the drain, discharge, and vent tubes with a screwdriver or 1/4" nut driver.

*Note:* The discharge tube will need to be trimmed. Cut back the tube (MAX of 1/4" on each end) so that no kinks are formed in drain tube.



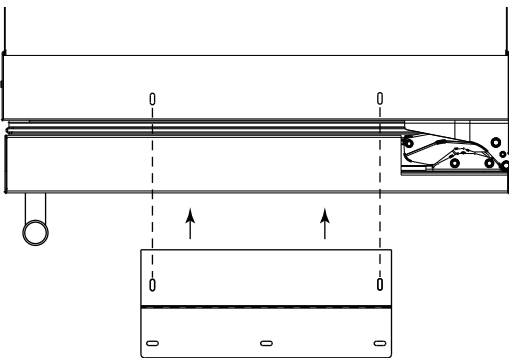
## Anti-Tip Bracket



**The anti-tip bracket must be installed to prevent the unit from tipping when doors are fully opened or excess weight is placed on the front of the unit.**

The anti-tip bracket has multiple mounting options. Mounting will depend on your particular cabinet configuration. Locate 3 #8x5/8" screws included with your unit.

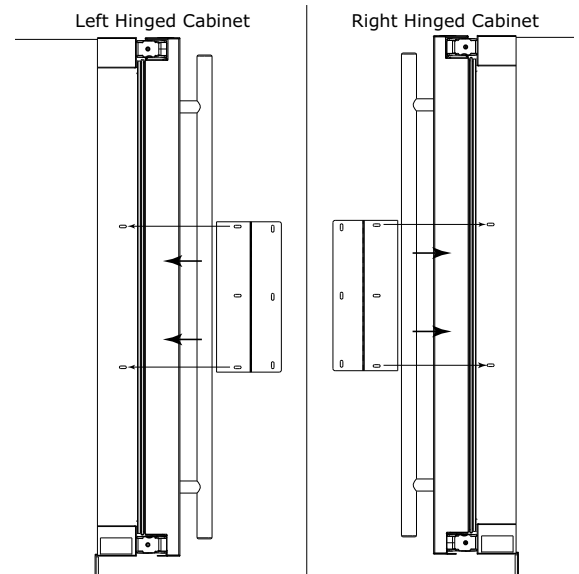
### TOP MOUNT



For ease of installation, the anti-tip bracket is pre-installed in the top mount position.

1. Completely slide the unit into its position in the cabinet. Be certain unit height is properly adjusted. (See GENERAL INSTALLATION).
2. Open door completely. Make certain door clears surrounding cabinetry.
3. Using a 3/32" (2.50 mm) drill bit, drill 3 pilot holes 5/8" (16 mm) deep into bottom of counter top. Use the anti-tip bracket as a template.
4. Install 3 #8x5/8" screws into the plate using a #2 Phillips head screwdriver.

### SIDE MOUNT

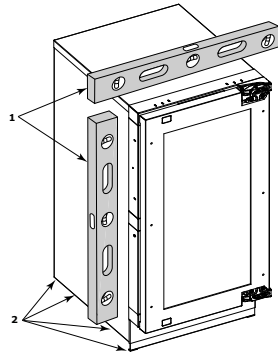


Side mount position is used when you are unable to mount the bracket to the underside of your countertop.

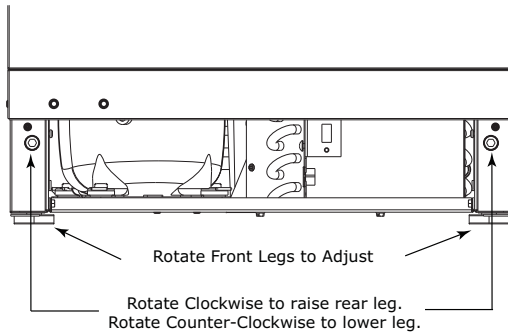
1. Remove the pre-installed anti-tip bracket from the top mount position and align the bracket to the hinge side of the unit as shown above.
2. Reinstall the 2 #8x5/8" screws into the plate using a #2 Phillips head screwdriver.
3. Completely slide the unit into its position in the cabinet. Be certain unit height is properly adjusted. (See GENERAL INSTALLATION).
4. Open door completely. Make certain door clears surrounding cabinetry.
5. Using a 3/32" (2.50 mm) drill bit, drill 3 pilot holes 5/8" (16 mm) deep into cabinetry frame using the anti-tip bracket as a template.
6. Install 3 #8x5/8" screws into the plate using a #2 Phillips head screwdriver.

## General Installation

1. Use a level to confirm the unit is level. Level should be placed along top edge and side edge as shown.



2. If the unit is not level, remove grille and adjust legs as necessary. Use included tool to adjust the height of the rear legs.



3. Confirm the unit is level after each adjustment and repeat the previous steps until the unit is level.

### INSTALLATION TIP

If the room floor is higher than the floor in the cutout opening, adjust the rear legs to achieve a total unit rear height of 1/8" (3 mm) less than the opening's rear height. Shorten the unit height in the front by adjusting the front legs. This allows the unit to be gently tipped into the opening. Adjust the front legs to level the unit after it is correctly positioned in the opening.

## INSTALLATION

1. Plug in the power/electrical cord.
2. Gently push the unit into position. Be careful not to entangle the cord or water and drain lines.
3. Re-check the leveling, from front to back and side to side. Make any necessary adjustments. The unit's top surface should be approximately 1/8" (3 mm) below the countertop.
4. Install the anti-tip bracket.
5. Remove the interior packing material and wipe out the inside of the unit with a clean, water-dampened cloth.

## Integrated Panel Dimensions

Metric measurements rounded and optimized.

### INTEGRATED PANEL

#### NOTICE

**Due to differences in surrounding cabinetry the panel may not perfectly align with door. The procedure below is designed to provide a finished integrated panel that seamlessly integrates with surrounding cabinetry.**

#### Panel Preparation

A full integrated door panel completely covers the door frame and provides a built-in appearance.

#### NOTICE

**The door panel must not weigh more than 20 lbs (10 kg).**

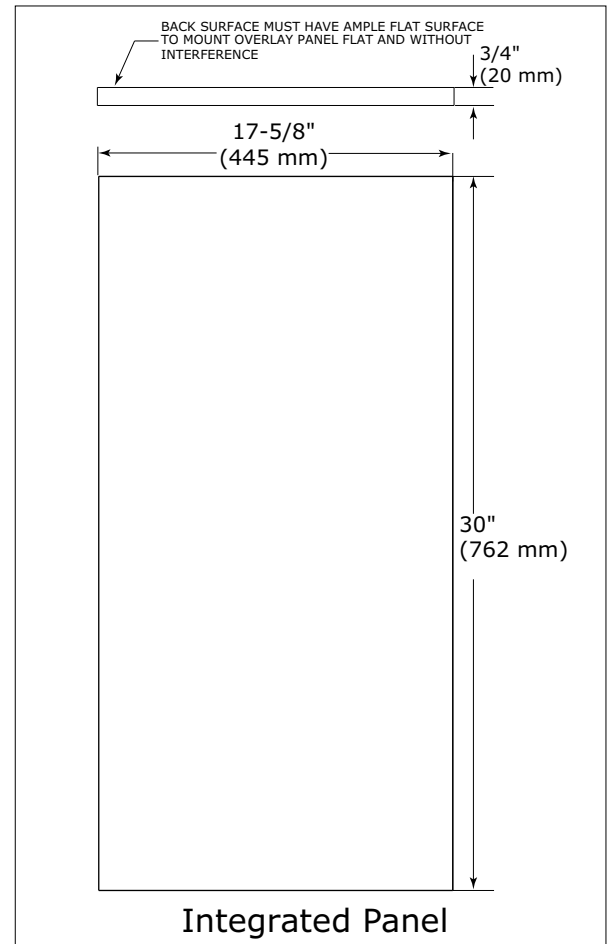
**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.**

1. Cut the panels to the dimensions listed in the diagram below.
2. Optional: Stain or finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.
3. Optional: Install handles and hardware.

#### NOTICE

**When applying an integrated panel to a unit, ensure that both sides are finished in order to prevent warping. In some panel installations, the panel may be visible through the glass while the door is open.**

## Integrated Panel Dimensions



## HANDLELESS INTEGRATED DOOR PANEL

The following procedure is designed to provide a finished, handleless solid panel for an 18" (450 mm) door that seamlessly integrates with its surrounding cabinetry.

NOTE: Many cabinet manufacturers provide a ready solution for a handleless, integrated design that can be easily applied to your U-Line 3000 Series model. Consult your cabinet manufacturer for applicable design and installation details. The cabinet manufacturer's solution to this design and integration detail will often result in an integrated panel solution wherein the size of the panel may result in a height dimension taller than what we specify. This can be achieved provided the additional height is positioned above the appliance door.

### NOTICE

**The integrated panel aligns with the surrounding cabinetry and, due to differences in cabinetry, may not align perfectly with the door.**

**The appliance will need up to 34-1/2" (876 mm) to the underside of the counter to leave room for leveling adjustments.**

**A single prepared panel with insert must not weigh more than 20 lbs (10 kg).**

### Integrated Panel Preparation

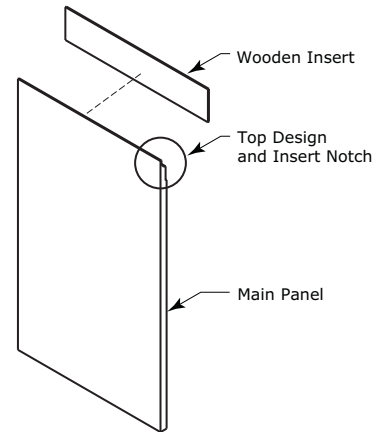
1. Cut the main panel to the dimensions below. For details, see the drawings on the next page.

Main panel width	Main panel height
17-5/8" (445 mm)	28-13/16" (732 mm)

2. Create the top design for the handleless feature and the 1/8" (3 mm) notch for the insert(s) indicated on the Top Detail drawing, on the next page.

3. Prepare the insert(s) that will back up the handleless design. **Wooden Insert** - Cut 1/8" (3 mm) thick wooden insert(s) to the dimensions below.

Wooden insert width	Wooden insert height
17-5/8" (445 mm)	3-1/2" (89 mm)



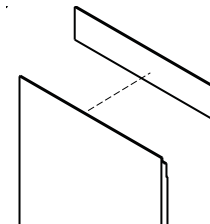
Integrated Panel

4. Optional: Stain or finish panel and wooden insert to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.

### NOTICE

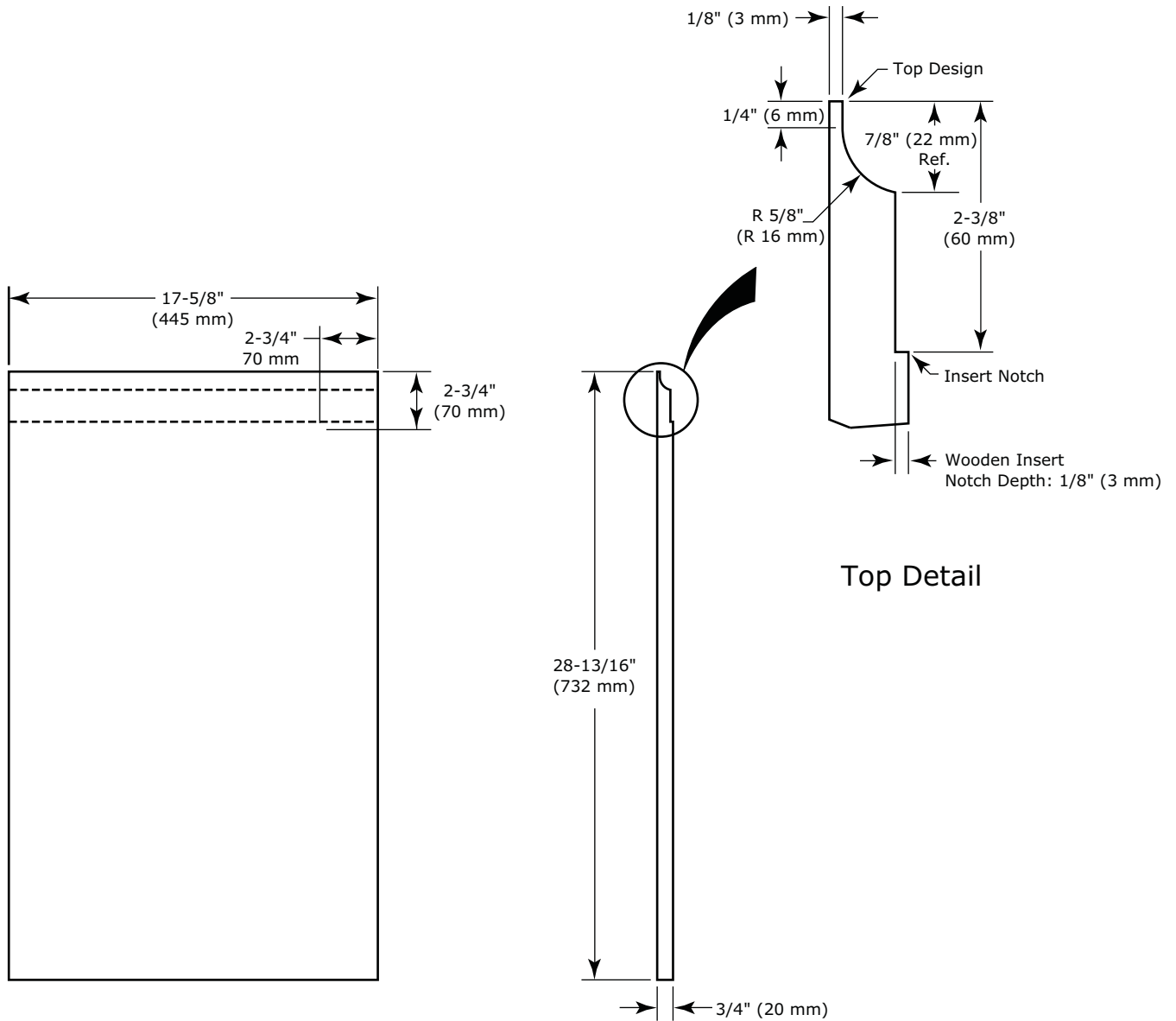
**If finishing panel or wooden insert, all sides must be finished to prevent warping.**

5. Attach the insert to the panel. Wood glue or equivalent adhesive should be used to attach insert to panel.

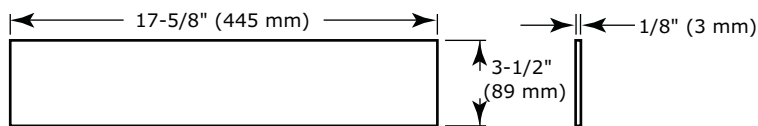


Attach Wooden Insert

**Handleless Integrated Panel Dimensions**



**Wooden Insert Dimensions**





## **EXTENDED INTEGRATED PANEL**

### **NOTICE**

**Due to differences in surrounding cabinetry the panel may not perfectly align with door. The procedure below is designed to provide a finished panel that seamlessly integrates with surrounding cabinetry.**

### **Panel Preparation**

An extended integrated panel can be used to maintain alignment with an adjacent extended cabinet height or a reduced toe-kick/grille application.

1. Cut the panels to the dimensions listed in the appropriate diagram on the next page.
2. Optional: Stain or finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.
3. Optional: Install handles and hardware.

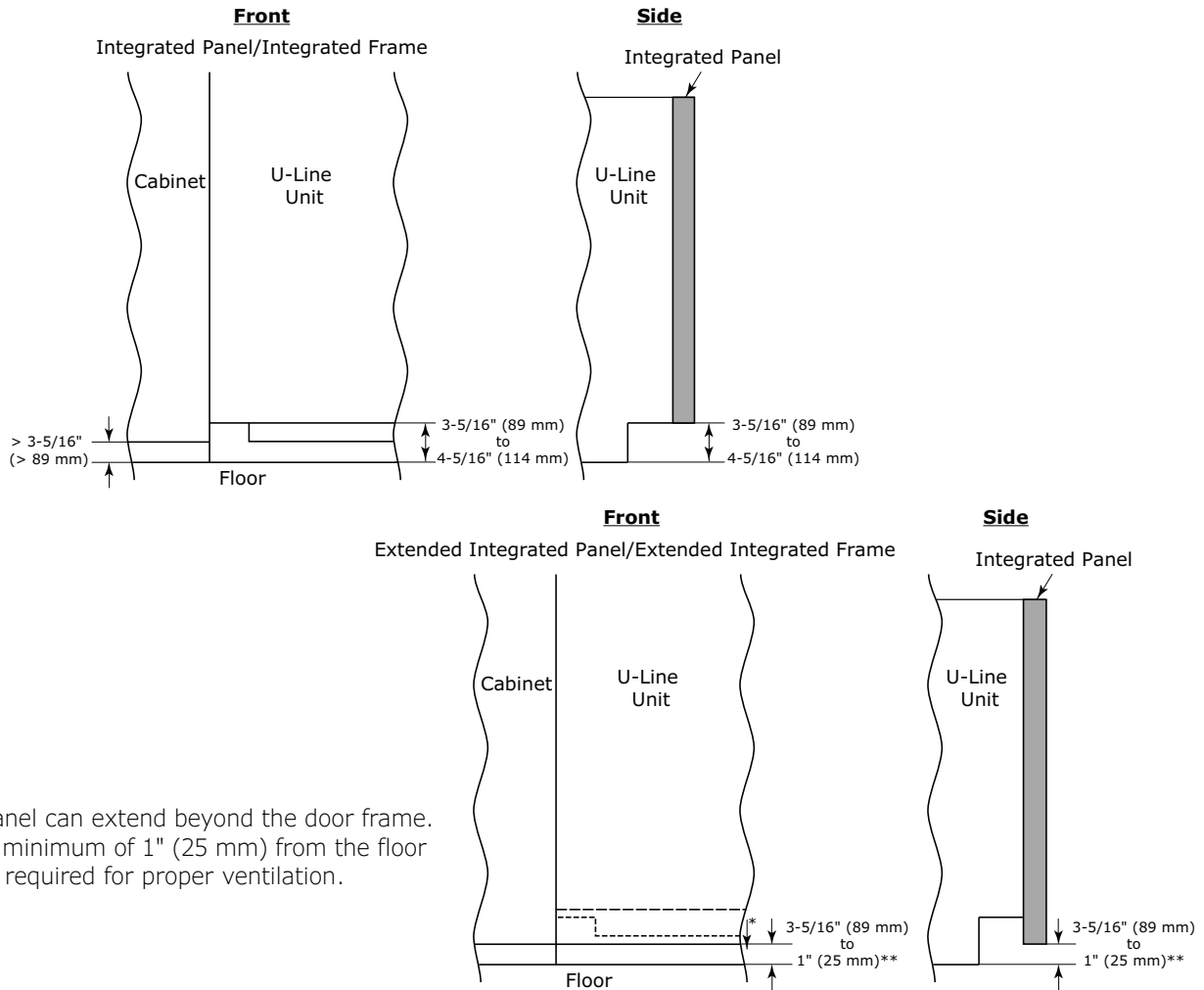
### **NOTICE**

**The door panel must not weigh more than 20 lbs (10 kg).**

**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.**

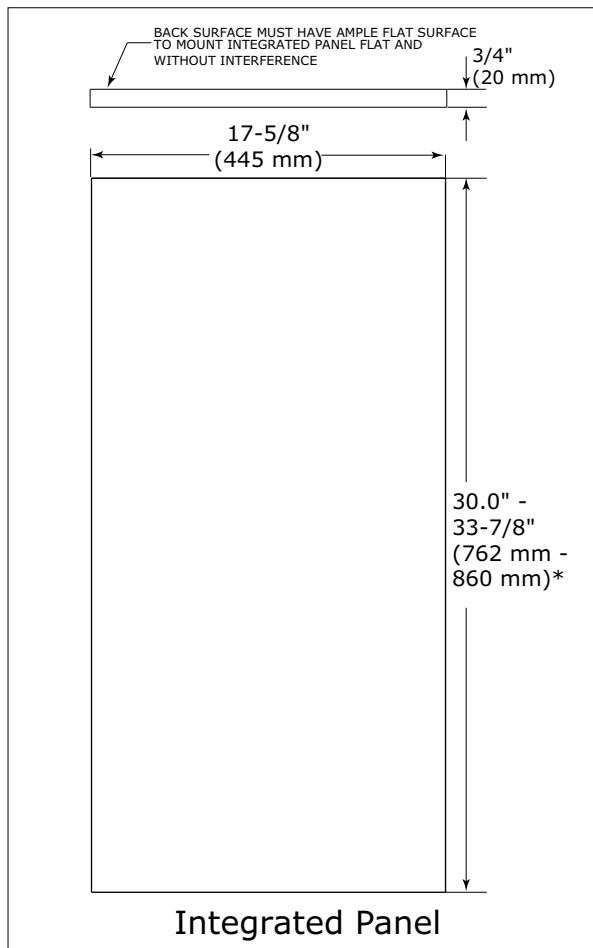
**Appliance will need up to 34-1/2" (876 mm) to the underside of the counter to leave room for leveling adjustments.**

**When applying an integrated panel to a unit, ensure that both sides are finished in order to prevent warping. In some installations, the panel may be visible through the glass while the door is open.**



\* Panel can extend beyond the door frame.  
 \*\* A minimum of 1" (25 mm) from the floor is required for proper ventilation.

## Extended Integrated Panel Dimensions



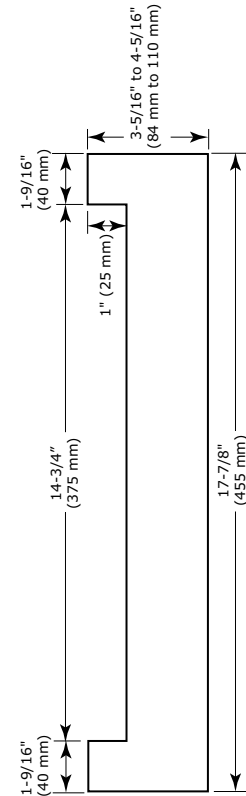
- \* A minimum of 1" (25 mm) is required from the floor to the bottom of the extended integrated panel/frame for proper ventilation.

## Integrated Grille - Plinth Dimensions

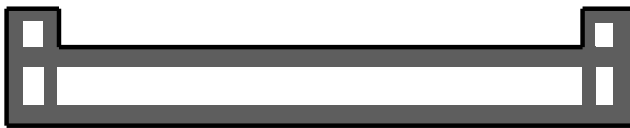
### INTEGRATED GRILLE (PLINTH STRIP/BASE FASCIA) DIMENSIONS

#### PREPARE AND INSTALL INTEGRATED GRILLE (PLINTH STRIP/BASE FASCIA)

1. Use the dimensions provided in the diagram to cut and shape your integrated grille (plinth strip/base fascia) panel. Recommended panel thickness is between 1/4" (6 mm) and 3/8" (9 mm). Height will vary from 3-5/16" (84 mm) to 4-5/16" (110 mm) based on your grille (plinth strip/base fascia) height.
2. Finish or stain your grille (plinth strip/base fascia) panel to match your surrounding furniture. Finish front, back and edges to prevent warping. Carefully follow the manufacturer's recommendations for finish application and cure times.
3. Apply double sided tape to the backside of the integrated grill (plinth strip/base fascia). Use the diagram below for reference. U-Line recommends 3M™ VHB™ tape, a high strength bonding tape.



Apply Tape To Shaded Area



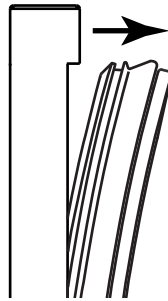
4. Remove backing paper from double sided tape.
5. Carefully align grille (plinth strip/base fascia) over integrated panel and press into position.

## Integrated Panel Installation

1. Fully open door.

2. Starting at corner, pull gasket away from door.

3. Continue to pull gasket free from gasket channel.



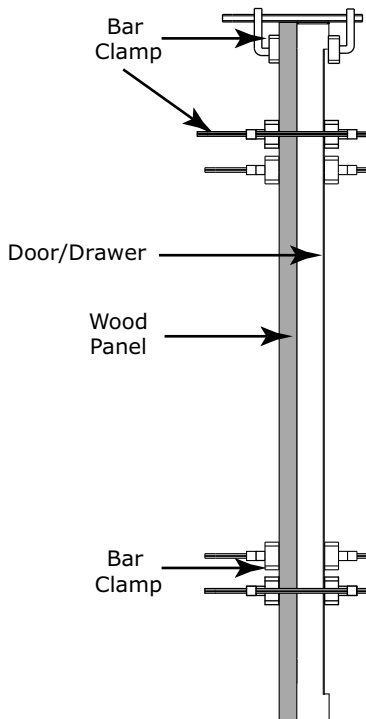
4. Upon removal, lay gasket down on a flat surface.

5. Align top of panel with top edge of door. Center panel on door. (For 3036/3090 models, align panel on the hinge side-edge of door.)

### NOTICE

**Due to differences in floor construction or surrounding cabinetry, the panel may not sit flush with the top of the door.**

6. Secure integrated panel to door using clamps. A robust tape may also be used. U-Line recommends the use of bar clamps to secure the panel to the door. If using tape, be certain the tape will not damage panel finish upon removal.



7. Using a 7/64" (3 mm) drill bit, drill 6 pilot holes into the wood panel 1/2" (12 mm) deep using the holes in the door frame as a guide.

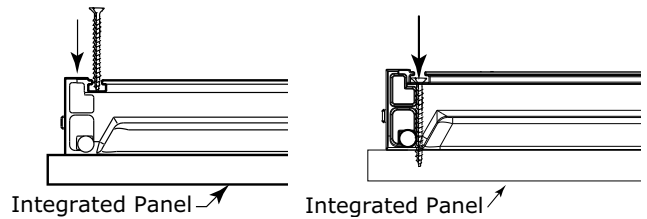
### NOTICE

**It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardwood is installed.**

8. Locate 6 of the #6x 1-1/2" (38 mm) screws provided with your unit.

9. Using a Phillips screwdriver, place one screw into each of the 6 pilot holes and screw down. Do not overtighten screws.

10. Ensure the screws sit flush against the bottom of the channel.



11. Remove clamps from door.

### NOTICE

**If panel requires additional adjustment after removing clamps, slightly loosen each screw and adjust panel as necessary. Tighten screws upon completion.**

12. Starting at the corners, re-install the gasket into the gasket channel in the frame. Make sure the gasket is fully seated.

## Grille - Plinth Installation

### REMOVING AND INSTALLING GRILLE (PLINTH STRIP/BASE FASCIA)



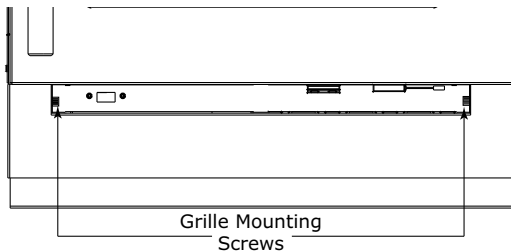
**Disconnect electrical current to the unit before removing the grille (plinth strip/base fascia).**

**When using the unit, the grille (plinth strip/base fascia) must be installed.**

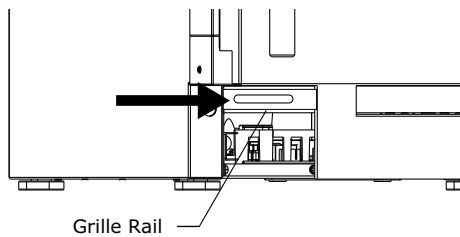
**Edges of sheet metal may be sharp.**

#### Removing the grille (plinth strip/base fascia)

1. Disconnect electrical current to unit.
2. Using the included 7/64" Allen wrench, loosen (but do not remove) both grille (plinth strip/base fascia) lock screws. See below.



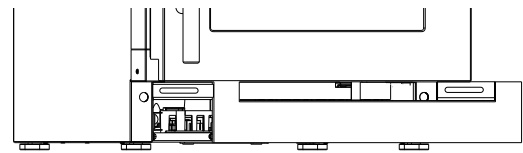
3. Gently pull grille (plinth strip/base fascia) away from unit until it stops.
4. Push grille (plinth strip/base fascia) rails towards the center of the unit to lift rails off lock screws.



5. Pull grille (plinth strip/base fascia) free from unit.

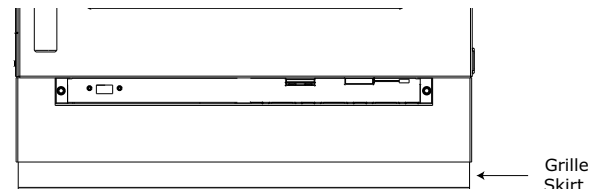
#### Installing the grille (plinth strip/base fascia)

1. Align slots in grille (plinth strip/base fascia) rail with screw heads in base of unit
2. Push grille (plinth strip/base fascia) rails towards the center of the unit and set rails over screw head.
3. Slide grille (plinth strip/base fascia) into position. Using included 7/64" Allen wrench tighten grille (plinth strip/base fascia) lock screws.



#### ADJUSTING GRILLE (PLINTH STRIP/BASE FASCIA)

The grille (plinth strip/base fascia) has an automatic vertical plane adjustment and can also be adjusted on its horizontal plane as well. To adjust your grille (plinth strip/base fascia) to match your surrounding furniture, follow the instructions below.



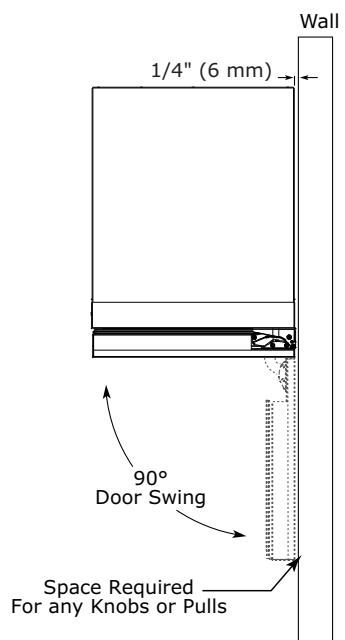
1. Loosen, but do not remove, the lock screws on the inside of the grille (plinth strip/base fascia) rails. Lock screws are located on the inside of each grille (plinth strip/base fascia) rail.
2. The grille (plinth strip/base fascia) can be extended horizontally by pulling out a maximum of 1-1/2" (38 mm). Do not exceed 1-1/2" (38 mm). Secure the lock screws after adjusting.
3. The grille (plinth strip/base fascia) skirt may be manually adjusted to the height of your floor. Simply raise or lower the skirt as needed.



## Door Swing

For models that are installed adjacent to a wall, 1/4" (6 mm) clearance is recommended from wall on hinge side to allow the door to open 90°. Allow for additional space for any knobs or pulls installed on the integrated panel/frame.

Units have a zero clearance when installed adjacent to cabinets.



## Door Stop

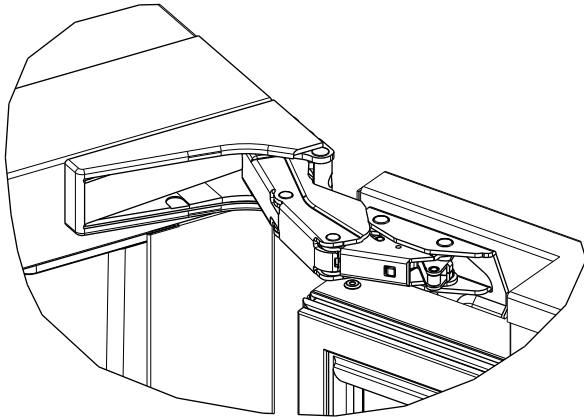
Your U-Line unit was shipped to you with the optional 90° pin.

Your unit's door(s) will open 115° straight from the factory. If you would like the door stop at 90° follow these instructions.

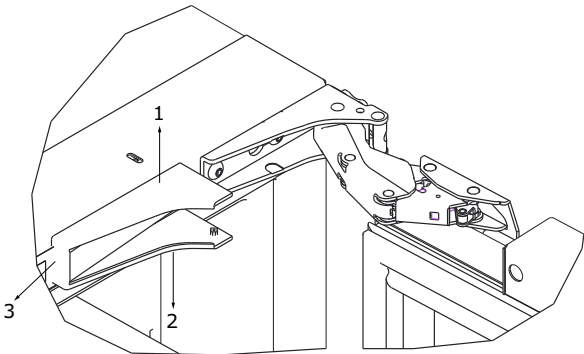
### NOTICE

**If your unit is already undercounter, it will need to be moved out to access the hinge. With the 90° stop pin in place, you will not be able to replace the hinge cover.**

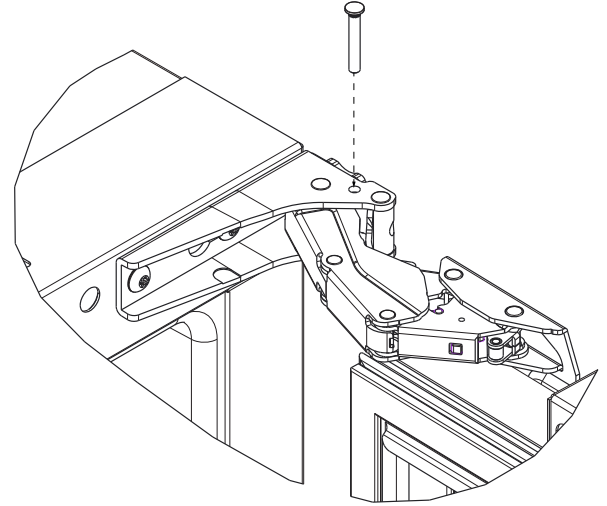
1. Open door approximately 90°.



2. Remove hinge cover by lifting top and bottom of hinge cover and sliding the cover inwards to remove from hinge.



3. Once cover is removed, slide hinge pin into hole as shown. Pin should slide into place, stopping the door at 90°; if the pin does not go into the hole shown, hold the door less than 90° open and try again.



4. To fully seat the pin, tap it lightly with a hammer.
5. Carefully slide your unit back in place.

### NOTICE

**The pin can be removed to return the door swing back to its original 115° swing by tapping the pin out from the bottom of the hinge.**

### CLOSER

The door hinge has a self-closing feature that engages when the door is open approximately 6" (150 mm) (about 25°).

## Door Adjustments

### DOOR ALIGNMENT AND ADJUSTMENT

Align and adjust the door if it is not level or is not sealing properly. If the door is not sealed, the unit may not cool properly, or excessive frost or condensation may form in the interior.

### NOTICE

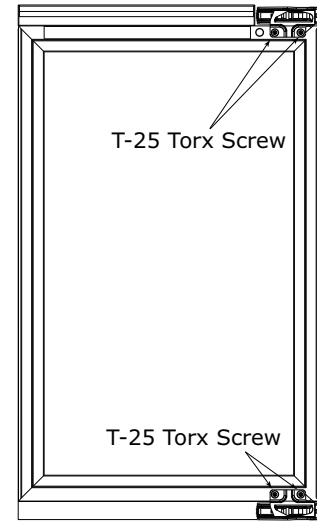
**Properly aligned, the door's gasket should be firmly in contact with the cabinet all the way around the door (no gaps). Carefully examine the door's gasket to ensure that it is firmly in contact with the cabinet. Also make sure the door gasket is not pinched on the hinge side of the door.**



**Do not attempt to use the door to raise or pivot your unit. This would put excessive stress on the hinge system.**

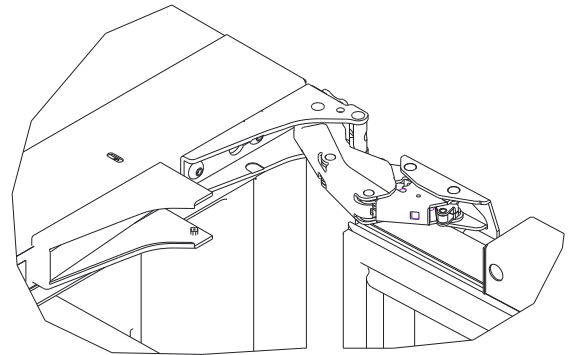
### Alignment and Adjustment Procedure

1. Open door and remove gasket near the hinges.
2. Using a T-25 Torx Bit, loosen each pair of Torx head screws on both the upper and lower hinge plates.
3. Square and align door as necessary.
4. Tighten Torx head screws on hinge.
5. Reinstall gasket into the channel starting at the corner.

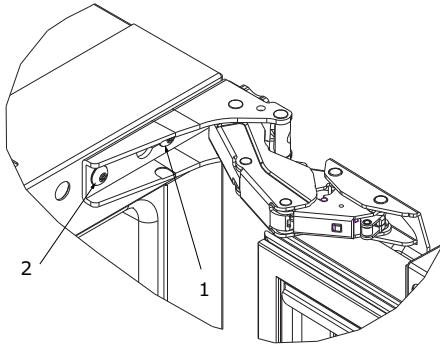


### REVERSING THE DOOR

1. Open door.
2. Remove top hinge cover by lifting top and bottom flaps and slide inwards. Repeat on bottom hinge.



- Using T-25 Torx bit loosen screw #1 and remove screw #2 on top and bottom hinge. Slide and remove the door from unit. Completely remove screw #1 on top and bottom.



- Remove caps from screw heads on opposite side (2 on top and 2 on bottom). Using #2 Phillips bit remove the 4 underlying screws. Reinstall the screws and caps on the opposite side.
- Partially install screw #1 in the outer most holes on top and bottom. Rotate door 180°, align hinge over screw #1 and slide/seat into position. Reinstall screw #2 on top and bottom. Tighten both screws and install hinge cover.

**Align and adjust the door:**

Align and adjust the door (see DOOR ALIGNMENT AND ADJUSTMENT).


## First Use


All U-Line controls are preset at the factory. Initial startup requires no adjustments.

### **NOTICE**

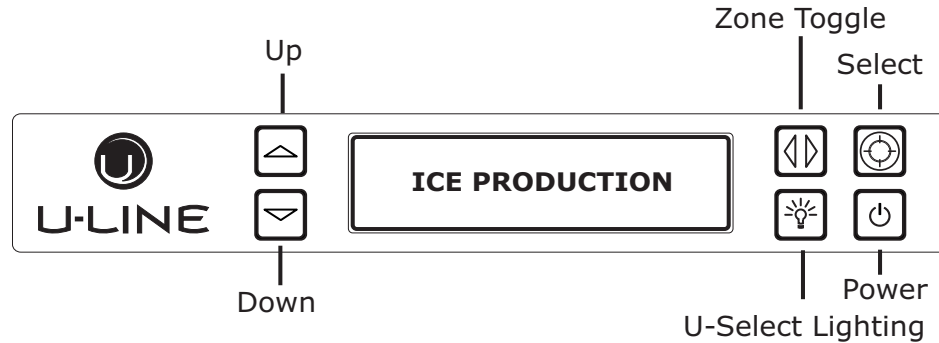
**U-Line recommends discarding the ice produced during the first two to three hours of operation to avoid possible dirt or scale that may dislodge from the water line.**

When plugged in, the unit will begin operating under the factory default setting. Follow the on screen prompt for language selection and temperature units.













To turn the unit off, press  and hold for 5 seconds and release. The display will show a countdown to switching the unit off.

To power your unit on, simply press  and the unit will immediately switch on.

## Control Operation



### CONTROL FUNCTION GUIDE

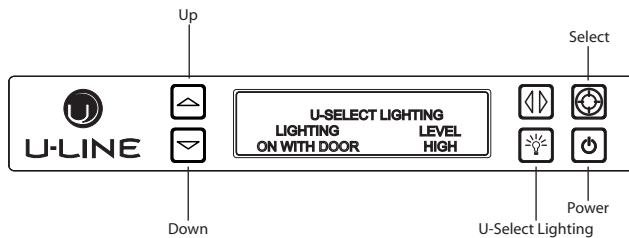
FUNCTION	COMMAND	DISPLAY/OPTIONS
OFF	Press  and hold	Display will count down from 5 to off.
ON	Press  and release	Unit will come on immediately.
Adjust lighting	Press  to adjust lighting	Press  or  to set low, medium or high.
Customer menu	Press  and hold for 5 seconds	Press  or  to scroll through menu.
Service menu	Press  or  and hold for 5 seconds	Press  or  to scroll through menu.

### U-SELECT® CONTROL





#### Digital Display

The 3000 Series units are controlled by a feature rich, advanced OLED display control unit. The control panel allows adjustment to temperature set point, access to Energy Saver Mode, internal temperature readings, and many other features.

#### U-Select Lighting



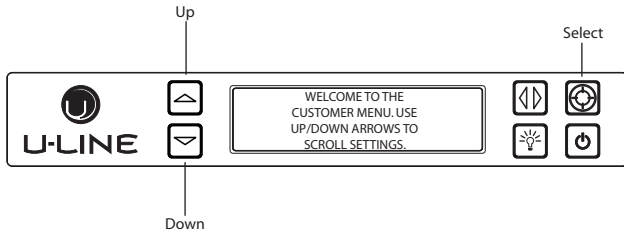
1. To begin, press  to enter the lighting menu.







2. Press  or  to cycle through each available brightness setting (Low, Medium or High).
3. Press  to cycle through each available timer setting. Selections include "On With Door", "On 3 Hours", "On 6 Hours", or "On 24 Hours".
4. To exit, press  or simply wait for the menu to time out.

#### CUSTOMER MENU

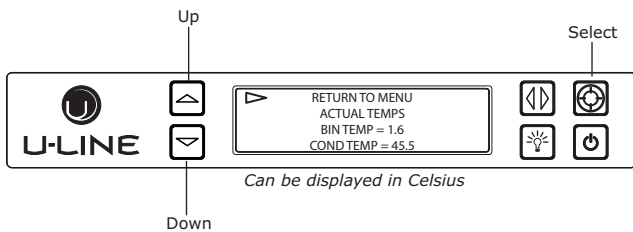
The 3000 Series of U-Line undercounter refrigeration appliances contains a feature rich customer menu. The Customer Menu allows access to a series of advanced features including Energy Saver Mode, Sabbath Mode, actual temperature readings as well as a method to restore factory defaults.

## 3000 Series - Customer Menu







1. To access the Customer Menu hold  for 5 seconds.
2. Press  or  to scroll through available selections.
3. Press  to enter selected sub-menu.
4. To exit Customer Menu, press  to scroll to the bottom of the display and press  to select "Exit".

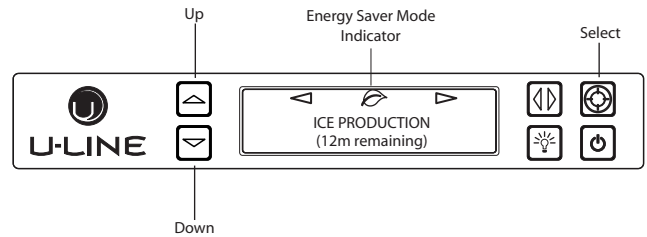
## Actual Temps









The Actual Temps option displays the actual temperature of the ice bin and condenser, as well as ambient temperature.

1. To view actual temperature, press  and select "Actual Temps" from the Customer Menu.
2. Press  or  to scroll through available information.
3. To return to the Customer Menu, press  and select "Return to Menu".

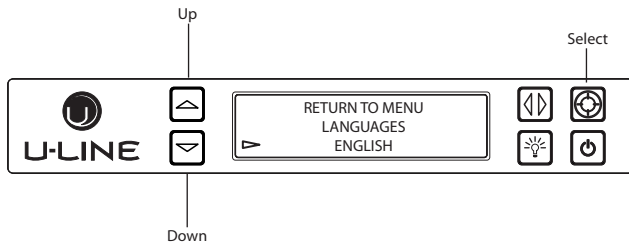
## Energy Saver Mode








Energy Saver mode reduces overall energy consumption by reducing the amount of ice stored in the bin, along with decreasing the lighting.

1. To enter Energy Saver Mode, first select Energy Saver from the Customer Menu.
2. Press  to select "Off" in the menu.
3. Press .
4. Press  or  to change the selection from Off to On.
5. Press  to confirm your selection.
6. To return to the Customer Menu, press  and select "Return to Menu".
7. To cancel Energy Saver Mode simply return to the Customer Menu, select Energy Saver and change "On" to "Off".

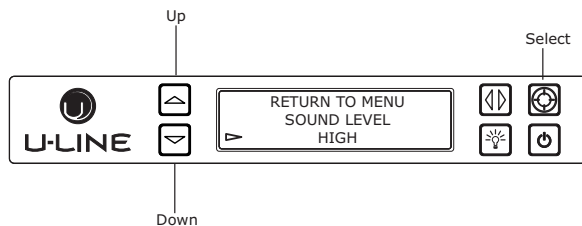
## Languages



The U-Line 3000 Series of models supports a number of display languages including English, Spanish, French, German and Italian.

1. To change display language select Languages from the Customer Menu.
2. Press  to select "English".
3. Press . "English" will begin to flash.
4. Press  or  to cycle through the available languages.
5. Press  to confirm your choice.





## Sound Level



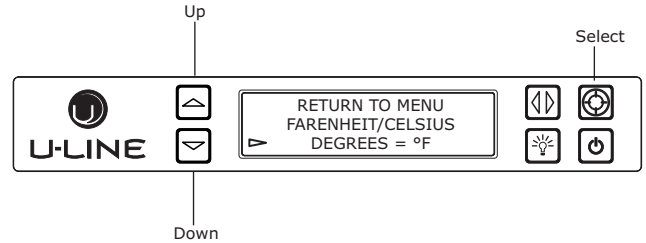
Audible alarms and alert tones support four different Sound Level settings, High, Medium, Low, and Off.

To select a new tone level, enter the Sound Level Menu from the Customer Menu.

1. Press  or  to select the current sound level.






2. Press . The current setting will begin to flash.
3. Press  or  to select a different level.
4. Press  to confirm your choice.

## Fahrenheit / Celsius



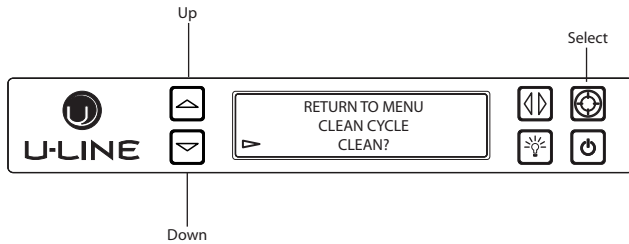
Temperature and set point information can be displayed in either Fahrenheit or Celsius.

To change from Fahrenheit to Celsius enter the Fahrenheit / Celsius Menu from within the Customer Menu.

1. Press  to select "Degrees".
2. Press . The selection will begin to flash.
3. Press  or  to select between °F (Fahrenheit) or °C (Celsius).
4. Press  to confirm your choice.





## Clean Cycle

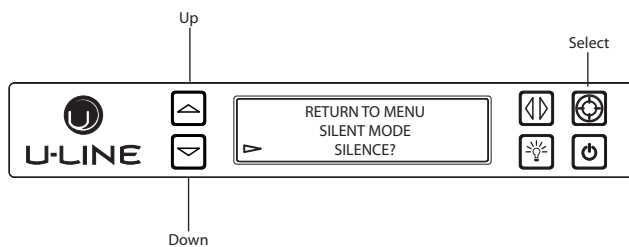


A clean cycle can be initiated through this menu. Once the cleaning cycle starts, the cycle cannot be stopped until complete.

To initiate a clean cycle, select “Clean Cycle” from the Customer Menu. Please refer to CLEANING section regarding proper cleaning procedure.

1. Press  to select “Clean Cycle”.
2. Press . The clean cycle will now begin.
3. Refer to CLEANING section regarding proper cleaning procedure.

## Silent Mode





Users can halt ice production for 3 hours with an option called “Silent Mode” in the Customer Menu. Silent Mode will begin once the current ice making cycle is complete. After 3 hours in Silent Mode, normal ice production will continue.



NOTE: Silent Mode will not silence any alerts.

To initiate Silent Mode, enter Silent Mode Menu from within the Customer Menu.

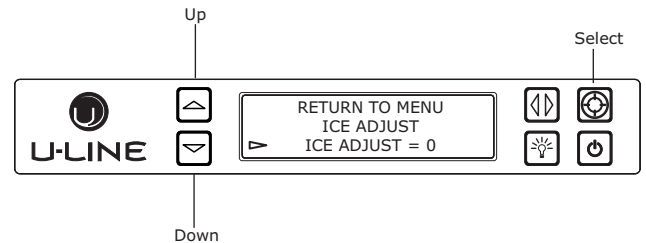
## To activate Silent Mode:

1. Press  to select “Silence?”.
2. Press . Silent Mode will now begin.

## To cancel Silent Mode:

1. Press  to select “Cancel?”.
2. Press . Silent Mode will end.






## Ice Adjust



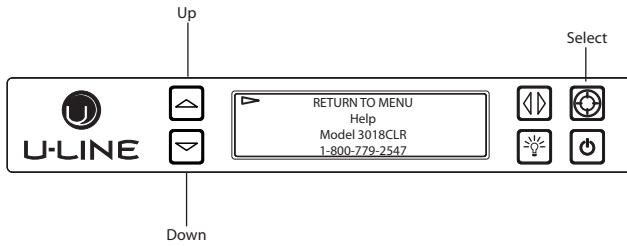
The Ice Adjust option adjusts ice thickness by adding or subtracting up to 5 minutes of ice production.



To change the ice thickness, enter the Ice Adjust Menu from within the Customer Menu.



## To adjust thickness:

1. Press  to select “Ice Adjust”.
2. Press . The selection will begin to flash.
3. Press  to make the ice thicker or  to make the ice thinner.
4. Press  to confirm your choice.

## Help



To access the Help Menu, select “Help” from the Customer Menu. Press  or  to scroll through available information.

To return to the Customer Menu, press  to select “Return to Menu” and press  to confirm.

## Ice

### ICE CUBE THICKNESS ADJUSTMENT

#### NOTICE

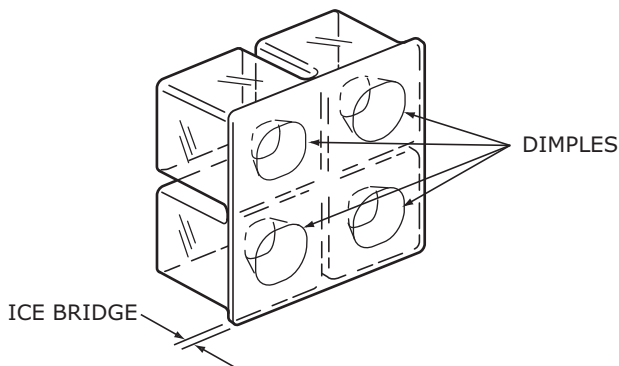
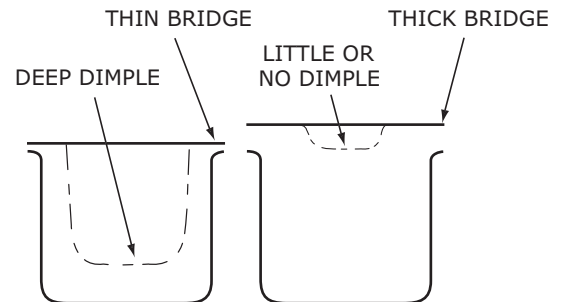
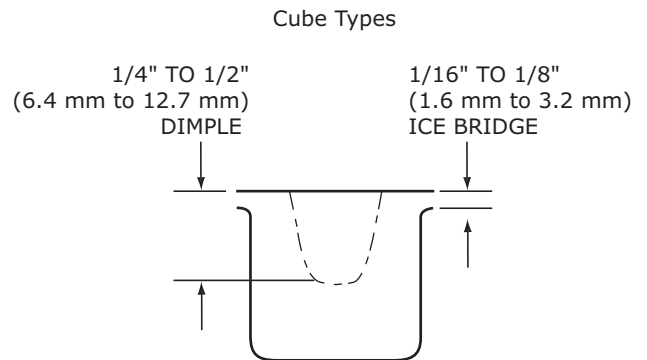
**Ice thickness adjustment should only be made one increment at a time. Allow ice maker production to stabilize for 24 hours before rechecking ice thickness.**

Remove all ice from the storage bin.

Ice cubes in any given batch will vary, so it is necessary to choose cubes from the sample area for comparison when making adjustments.

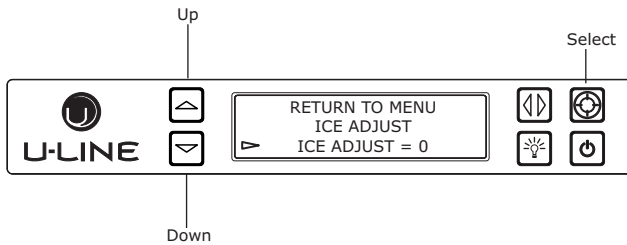
The ice cube thickness is factory set for best overall performance. The factory setting "0" is designed to maintain an ice bridge of approximately 1/16" to 1/8" (1.6 mm to 3.2 mm) under normal conditions, resulting in a dimple of approximately 1/4" to 1/2" (6.4 mm to 12.7 mm) in depth. A fuller cube with less of a dimple results in a thicker ice bridge. As the ice bridge thickens, the tendency for the cubes to stay together as a slab increases. A bridge thicker than 1/8" (3.2 mm) may cause cubes to overfill the ice bucket.

Your clear ice machine is pre-set to produce ice between the optimal dimensions illustrated below:










Ice Bridge and Dimples

## ICE ADJUST

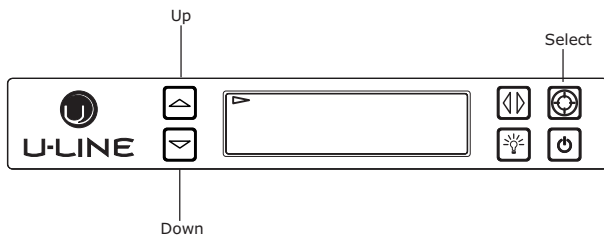
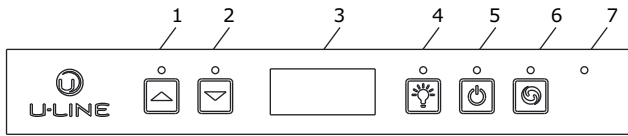


Adjust ice thickness as follows:

1. Press  and  and hold for 5 seconds to enter the Customer Menu.
2. Press  to select "Ice Adjust".
3. Press . The selection will begin to flash.
4. Press  to make the ice thicker or  to make the ice thinner. Press  to confirm your choice.


The total range of adjustment is -5 (thinnest) to +5 (thickest). If further adjustments are desired, repeat Steps 1 through 4.


## Sabbath Mode



U-Line Clear Ice Machine models are Star-K certified and can be used during the Sabbath. View a full list of Star-K certified U-Line units at [www.star-k.org](http://www.star-k.org).

To prepare the unit for the Sabbath:

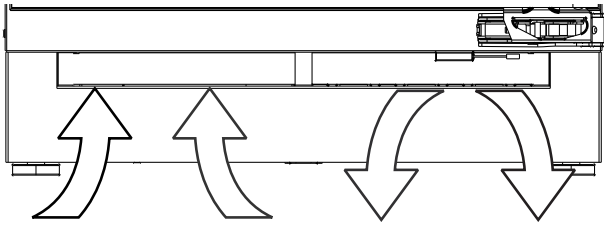
1. Press  and hold the until the unit turns off.
2. No new ice will form when the unit is off, but previously made ice will still be accessible/present for over 24 hours. Pump equipped models will continue to remove water as needed even if the unit is off.

Sabbath Mode remains active until  is pressed again and the unit turns on.

## Airflow and Product Loading

### NOTICE

**The unit requires proper airflow to perform at its highest efficiency. Do not block the front grille at any time, or the unit will not perform as expected. Do not install the unit behind a door.**



## Cleaning

### EXTERIOR CLEANING

#### Stainless Models

Stainless door panels and handles can discolor when exposed to chlorine gas, pool chemicals, saltwater or cleaners with bleach.

Keep your stainless unit looking new by cleaning with a good quality all-in-one stainless steel cleaner and polish monthly. For best results use Claire® Stainless Steel Polish and Cleaner. Comparable products are acceptable. Frequent cleaning will remove surface contamination that could lead to rust. Some installations may require cleaning weekly.

**Do not clean with steel wool pads.**

**Do not use stainless steel cleaners or polishes on any glass surfaces.**

Clean any glass surfaces with a non-chlorine glass cleaner.

**Do not use cleaners not specifically intended for stainless steel on stainless surfaces (this includes glass, tile and counter cleaners).**

If any surface discoloring or rusting appears, clean it quickly with Bon-Ami® or Barkeepers Friend Cleanser® and a nonabrasive cloth. Always clean with the grain. Always finish with Claire® Stainless Steel Polish and Cleaner or comparable product to prevent further problems.

**Using abrasive pads such as ScotchBrite™ will cause the graining in the stainless steel to become blurred.**

**Rust not cleaned up promptly can penetrate the surface of the stainless steel and complete removal of the rust may not be possible.**

### Integrated Models

To clean integrated panels, use household cleaner per the cabinet manufacturer's recommendations.

### INTERIOR CLEANING

Disconnect electric current to the unit.

Clean the interior and all removed components using a mild nonabrasive detergent and warm water solution applied with a soft sponge or non-abrasive cloth.

Rinse the interior using a soft sponge and clean water.

**Do not use any solvent-based or abrasive cleaners.** These types of cleaners may transfer taste to the interior products and damage or discolor the lining.

### CLEAR ICE MAKER CLEANING CYCLE

The 3000 series ice maker is equipped with an automatic clean alert function. Cleaning cycles should be run as notified. Otherwise, to maintain operational efficiency, the unit should be cleaned every three months. Depending on water conditions, more frequent cleaning may be necessary. If the ice maker requires more frequent cleaning, consult a plumber to test the water quality and recommend appropriate treatment.



**Wear rubber gloves and safety goggles and/or face shield when handling Ice Machine Cleaner.**

### NOTICE

**Discard all ice produced in the first harvest.**

**Should electricity to the unit be interrupted during the self-clean cycle, the complete cleaning cycle will repeat after electricity is restored.**

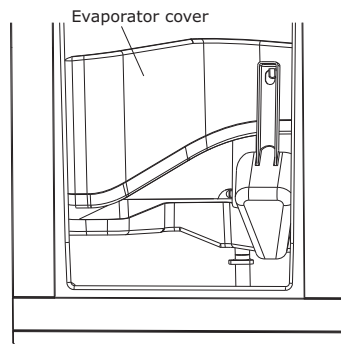
**Use only U-Line Ice Machine Cleaner (Part No. 37050), available from your dealer or direct from your local parts distributor. To locate a parts distributor near you, visit [www.u-line.com](http://www.u-line.com). It is a violation of federal law to use this solution in a manner inconsistent with its labeling. Use of any other cleaner can ruin the finish of the evaporator and will void the warranty. Read and understand all labels printed on the package before use.**

U-Line Ice Machine Cleaner is used to remove lime scale and other mineral deposits. Refer to the following steps to initiate the self-cleaning cycle.



**Never use anything to force ice from the evaporator. Damage may result.**

1. Switch the ice maker off and allow any ice to melt off of the evaporator.

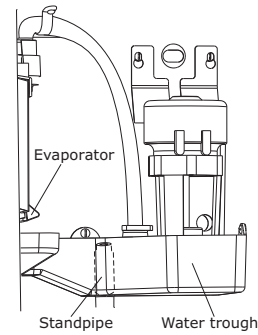


2. Remove all ice from the storage bin.

3. Remove evaporator cover.

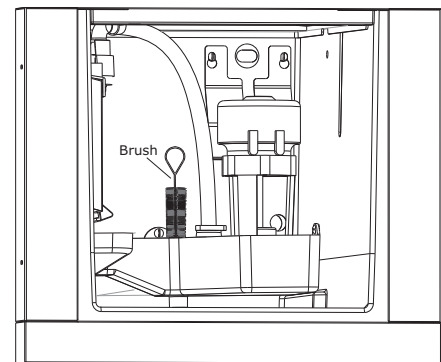
4. Remove the standpipe by lifting it up while using a slight back and forth motion to loosen it from the drain hole. The water in the reservoir will flow down the drain.


5. Re-install the standpipe into the water trough.



6. Clean the Interior Bin as follows:

- Dilute one packet of CLR cleaner into two quarts of water.
- Using a sponge or cloth, clean interior of ice bin, tubing and door. This cleaner will remove all mineral deposits and other contaminants from the surfaces.
- Using a bottle brush, clean out the trough drain tube and pump tubing where needed.



7. Switch on unit on by pressing .

8. Place unit in cleaning mode. See CONTROL OPERATION for more detail.



9. When water begins flowing over the evaporator (approximately 3 minutes), pour 1 packet of CLR cleaner into the water trough. The cleaning process will last approximately 45 minutes.
  
10. Dilute 1 tablespoon (15 ml) bleach in 1 gallon (3.8 liters) of warm water. Apply this solution to the entire inside of the storage area. Then rinse thoroughly with water.

The unit will resume operation approximately 15 minutes after the automated cleaning process is completed. The water fill valve will energize, fill the water reservoir, and shut-off after three minutes. The compressor begins to operate and water flows over the evaporator assembly (ice mold). Initially, the water flow may not be uniform, causing uneven sized cubes or water to spill into the ice storage bin. This is a normal situation that will correct itself within the first 24 hours of operation.

## **NOTICE**

**Discard all ice produced in the first harvest.**

**Should power to the unit be interrupted during the self-clean cycle, the complete cleaning cycle will repeat after power is restored.**

## **REFRESH KIT**

Due to variations in water quality or inadequate maintenance your unit may become excessively coated in lime scale or calcium. U-Line offers a cost effective refresh kit which replaces many interior components and will return your unit to like new condition. Refresh kits may be ordered from your local distributor and installed by your local service company. For information on your local distributor or service company please visit [www.u-line.com](http://www.u-line.com).

## Cleaning Condenser

### INTERVAL - EVERY SIX MONTHS

To maintain operational efficiency, keep the front grille (plinth strip/base fascia) free of dust and lint, and clean the condenser when necessary. Depending on environmental conditions, more or less frequent cleaning may be necessary.

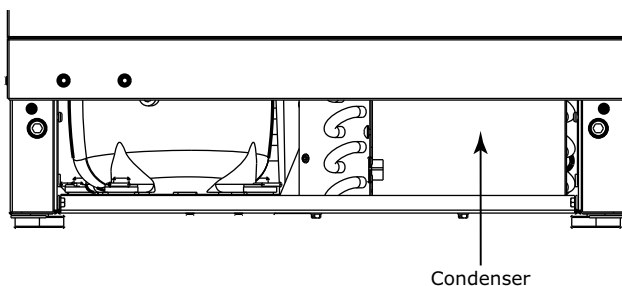


**Disconnect electric current to the unit before cleaning the condenser.**

### NOTICE

**DO NOT use any type of cleaner on the condenser unit. Condenser may be cleaned using a vacuum, soft brush or compressed air.**

1. Remove the grille (plinth strip/base fascia). (See GRILLE-PLINTH INSTALLATION).
2. Clean the condenser coil using a soft brush or vacuum cleaner.
3. Install the grille (plinth strip/base fascia).



## Extended Non-Use

### **VACATION/HOLIDAY, PROLONGED SHUTDOWN**

The following steps are recommended for periods of extended non-use:

1. Remove all consumable content from the unit.
2. Disconnect the power cord from its outlet/socket and leave it disconnected until the unit is returned to service.
3. Turn off the water supply.
4. If ice is on the evaporator, allow ice to thaw naturally.
5. Clean and dry the interior of the cabinet. Ensure all water has been removed from the unit.
6. Disconnect the water and drain line (if applicable) making sure all water is removed from the lines.
7. The door must remain open to prevent formation of mold and mildew. Open door a minimum of 2" (50 mm) to provide the necessary ventilation.

### **WINTERIZATION**

If the unit will be exposed to temperatures of 40°F (5°C) or less, the steps above must be followed. In addition, P60 drain pumps in clear ice machines must be drained according to the following procedure:

1. Remove the drain pump from the ice machine.
2. Drain the water in the pump's reservoir by turning the pump upside down and allowing the water to drain through the pump's inlet and vent tube fittings.
3. After water is drained, reinstall the drain pump and reattach all connections.

**For questions regarding winterization, please call U-Line at +1.800.779.2547.**



**Damage caused by freezing temperatures is not covered by the warranty.**

**Do not put anti-freeze in your unit.**

## Troubleshooting

### BEFORE CALLING FOR SERVICE

If you think your U-Line product is malfunctioning, read the CONTROL OPERATION section to clearly understand the function of the control.

If the problem persists, read the NORMAL OPERATING SOUNDS and TROUBLESHOOTING GUIDE sections below to help you quickly identify common problems and possible causes and remedies. Most often, this will resolve the problem without the need to call for service.

### IF SERVICE IS REQUIRED

If you do not understand a troubleshooting remedy, or your product needs service, contact U-Line Corporation directly at +1.800.779.2547.

When you call, you will need your product Model and Serial Numbers. This information appears on the Model and Serial number plate located on the interior of your product or can be accessed through “Help” in the Customer Menu.

### NORMAL OPERATING SOUNDS

All models incorporate rigid foam insulated cabinets to provide high thermal efficiency and maximum sound reduction for its internal working components. Despite this technology, your model may make sounds that are unfamiliar.

Normal operating sounds may be more noticeable because of the unit’s environment. Hard surfaces such as cabinets, wood, vinyl or tiled floors and paneled walls have a tendency to reflect normal appliance operating noises.

Listed below are common refrigeration components with a brief description of the normal operating sounds they make. NOTE: Your product may not contain all the components listed.

- Compressor: The compressor makes a hum or pulsing sound that may be heard when it operates.
- Evaporator: Refrigerant flowing through an evaporator may sound like boiling liquid.
- Condenser Fan: Air moving through a condenser may be heard.
- Solenoid Valves: An occasional clicking sound may be heard as solenoid valves are operated.

### TROUBLESHOOTING GUIDE



**ELECTROCUTION HAZARD. Never attempt to repair or perform maintenance on the unit before disconnecting the main electrical power.**

Troubleshooting - What to check when problems occur:

Problem	Possible Cause and Remedy
Digital Display and Light Do Not Work.	Ensure power is connected to the unit. If the unit is cooling, it may be in Sabbath mode.
Interior Light Does Not Illuminate.	If the unit is cooling, it may be in Sabbath mode or manually set to off.
Light Remains on When Door Is Closed.	Lighting may be set to on; reset to with door.
Unit Develops Condensation on External Surfaces.	The unit is exposed to excessive humidity. Moisture will dissipate as humidity levels decrease.
Digital Display Functions, But Unit Does Not Produce Ice.	Ensure the unit is not in “Showroom Mode.” Momentarily unplug or interrupt power supply to the unit.
Digital Display Shows an Error.	“Door” indicates the door may be opened too long. Ensure the door is closing properly. For other error codes contact U-Line Customer Service.
Ice Is Too Thick/Thin	Ice Adjust not set to user’s preference. Adjust ice thickness via Customer Menu.
Poor Ice Quality	Unit may not be level. Check if unit is level. Ice maker may be dirty. Clean ice maker.

<b>Problem</b>	<b>Possible Cause and Remedy</b>
No Ice Production	Ensure water is being supplied to the unit. Verify the ice making unit is turned on.
Not Enough Ice	Ensure the condenser coil is clean and free of any dirt or lint buildup.
Water in Bin	Ensure the unit is plugged in. Check if the drain is restricted. Ensure drain is free of foreign debris and hose is not kinked or twisted.
Hear Running Water	During ice creation, the water running over the evaporator may be heard.
Hear Ice Falling	After each harvest, ice will fall into the bin.

## ERROR NOTIFICATION

The 3000 model series continuously monitors a series of inputs and parameters to ensure proper and efficient operation of your unit. Should the system detect a fault, an error notification will be displayed on the user interface. See below for a list of errors.

<b>ID</b>	<b>Description</b>	<b>Solution</b>
No Comm	Unit lost communication to the display.	Disconnect and reconnect power to unit. Contact Customer Care if persistent.
Zone T Open	Left or right zone thermistor circuit open.	Contact Customer Care.
Amb Thrm Open	Ambient thermistor circuit open.	Contact Customer Care.
Zone T Short	Left or right zone thermistor circuit shorted.	Contact Customer Care.

## U-Line Corporation | Limited Warranty

1. U-Line Corporation (“U-Line”) warrants each U-Line product to be free from defects in materials and workmanship for a period of one year (two years on Modular 3000 Series) from the date of installation. U-Line further warrants the sealed system (consisting of the compressor, condenser, evaporator, hot gas bypass valve, dryer, and connecting tube) in each U-Line product to be free from defects in materials and workmanship for a period of five years from the date of installation.
2. During the initial one year warranty period (two years on Modular 3000 Series) for all U-Line products U-Line shall: (1) repair any product or replace any part of a product; and (2) for all Marine, RV and Domestic U-Line products sold and serviced in the United States (including Alaska and Hawaii) and Canada, U-Line shall be responsible for the labor costs performed by a U-Line authorized service company, incurred in connection with the replacement of any defective part. During years two through five of the warranty period for the sealed system, U-Line shall: (1) at U-Line’s option repair or replace any part of the sealed system; and (2) for all Marine, RV and Domestic U-Line products sold and serviced in the United States (including Alaska and Hawaii) and Canada, U-Line shall be responsible for the labor costs incurred in connection with the replacement of any defective part of the sealed system. All other charges, including transportation charges for replacements under this warranty and labor costs not specifically covered by this warranty, shall be the responsibility of the purchaser. This warranty extends only to the original purchaser of the U-Line product. The Product Registration Card included with the product should be promptly completed by you and mailed back to U-Line or you can register on-line at [www.u-line.com](http://www.u-line.com).
3. The warranty listed above does not apply to floor display models. The warranty for these models shall be one year from the date of installation. This one-year warranty does not apply to cosmetic damages; proof of purchase may be required.
4. The following conditions are excluded from this limited warranty: use of cleaners other than the recommended stainless steel cleaners and U-Line Clear Ice Maker cleaner; installation charges; damages caused by disasters or acts of God, such as fire, floods, wind and lightning; damages incurred or resulting from shipping, improper installation, unauthorized modification, or misuse/abuse of the product; customer education calls; food loss and spoilage; door and water level adjustments (except during the first 30 days from the date of installation); defrosting the product; adjusting the controls; door reversal; and cleaning the condenser.
5. U-Line products are designed to operate in ambient temperatures between 50°F and 100°F unless otherwise noted in the product manual. Exposure to temperatures outside this range may cause degradation of performance and issues such as lower ice production or spoiled contents are not covered under the terms of this warranty as a result of that exposure. U-Line product may not be subjected to temperatures below 40°F without following the winterization and vacation shutdown procedures in your product manual.
6. U-Line’s Outdoor Limited Warranty, set forth in this Paragraph 6, shall apply to U-Line models deemed suitable for outdoor use by Underwriters Laboratory (“UL”) as noted in the U-Line Product Catalog, U-Line’s website and/or on the serial tag located inside the product. Outdoor product may come into contact with rain by virtue of outdoor use. Exposure to other sources of water shall also cause this warranty to be void, including flooding of the area in proximity of the unit greater than 1/8" deep in water, hurricanes, splashing of pool water, or directing a spray from a hose or similar device into and around the unit.
7. If a product defect is discovered during the applicable warranty period, you must promptly notify U-Line at 1-800-779-2547 or the dealer from whom you purchased the product. In no event shall such notification be received later than 30 days after the expiration of the applicable warranty period. U-Line may require that

defective parts be returned, at your expense, to U-Line's factory in Milwaukee, Wisconsin, for inspection. Any action by you for breach of warranty must be commenced within one year after the applicable warranty period.

8. THIS LIMITED WARRANTY IS IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, ALL OF WHICH ARE DISCLAIMED. U-Line's sole liability and your exclusive remedy under this warranty are set forth in the paragraphs above. U-Line shall have no liability whatsoever for any incidental, consequential or special damages arising from the sale, use or installation of the product or from any other cause whatsoever whether based on warranty (express or implied) or otherwise based on contract, tort or any other theory of liability.
  
9. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.
  
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