

# 817992

## E-Series / Microwave Trim Kit

**CONTAINS:**

**E-Series MW24**

<u>QTY</u>	<u>DESCRIPTION</u>	<u>QTY</u>	<u>DESCRIPTION</u>
1	Frame Assembly	1	Bottom Ductwork MW24
6	Screw, 6-18x1" TPG Type A	2	Large Foam
2	Screw, #8-15x1/2" Truss HD	2	Small Foam
2	Large Glass Trim	1	Instructions

**INSTALLATION PROCEDURE:**

**Cabinet Opening Preparations and Installation of Mounting Brackets**

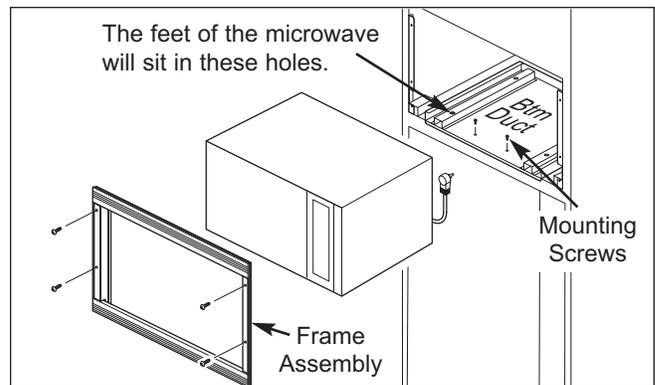
1. Locate properly grounded 3-prong receptacle within 4" (102mm) from the right side and 4" (102mm) up from bottom of microwave oven cabinet.

**⚠ CAUTION**  
**Install the MW24 with a 120V, 60Hz, on a dedicated circuit. This outlet must be checked by a qualified electrician to see if it is wired with correct polarity and is correctly grounded. A GFCI outlet is not recommended as this may cause product operation interruptions.**

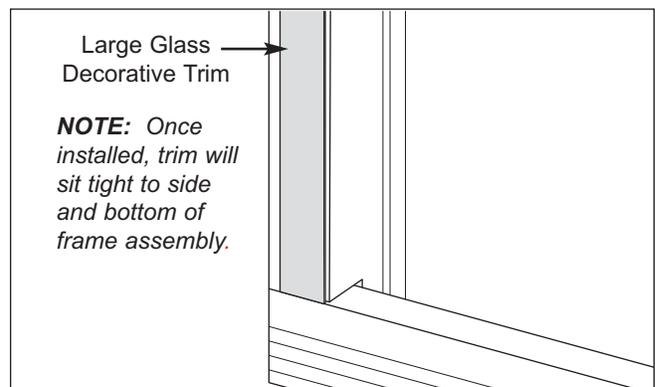
2. Floor of opening should be constructed of plywood strong enough to support weight of oven (about 100lbs/.45kg). Floor should be level for proper operation of oven. Check local building code as it may require the opening be enclosed with sides, ceiling and rear partition. Proper functioning of oven does not require this enclosure.

**Bottom Duct, Microwave & Decorative Trim Install**

1. Center bottom duct assembly in the opening. Secure assembly to base of cabinet opening, using #8-15x1/2" truss head screws (See Figure 1).
2. Plug power cord in. Carefully guide microwave into opening, lining up feet of microwave with holes in bottom duct assembly. **NOTE:** Verify that power cord is not pinched between microwave oven and wall. Then lower microwave onto bottom duct assembly (See Figure 1).
3. Attach frame assembly directly to cabinet, using four #6-18x1" wood screws. **NOTE:** Always pre-drill a pilot hole before installing screws to avoid damage to cabinet or trim kit hardware.
4. Adhere decorative trim panels to side brackets, so they are tight to the side and bottom of the frame assembly (See Figures 2). **NOTE:** The two pieces of foam tape are to be used if gaps appear between the frame and microwave perimeter. If gaps are present, remove the trim and adhere the foam tape to the microwave where needed.



**Figure 1. Microwave Install in Cabinet Opening**



**Figure 2. Decorative Trim / Unframed Assembly**