

3000 Series: Overlay Panel, Frame and Toe-Kick Specifications



MODELS:

U-3018RFOL-00

U-3018RFOL-01

U-3018RGLOL-00

U-3018RGLOL-01

U-3018WCOL-00

U-3036BVWCOL-00

U-3036RRGLOL-00

U-3036RROL-00

U-3036WCWCOL-00

Overlay / Frame Overlay Panel

Panel Preparation

A Full overlay door panel completely covers the door frame and provides a built-in appearance.

IMPORTANT

- The door panel must not weigh more than 20lbs.
 - It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.
 - Rear view of wood panel for right-hand hinge shown. Use mirror image for left hand hinges.
 - Appliance will need up to 34 1/2" to the under side of the counter to leave room for leveling adjustments
1. Cut the panels to the dimensions listed in the diagram below.
 2. Optional: Stain or Finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.

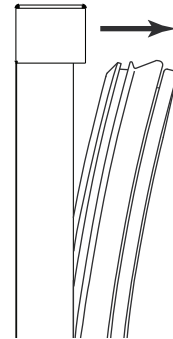
IMPORTANT

If finishing frame overlay, both sides of overlay must be finished in order to prevent warping.

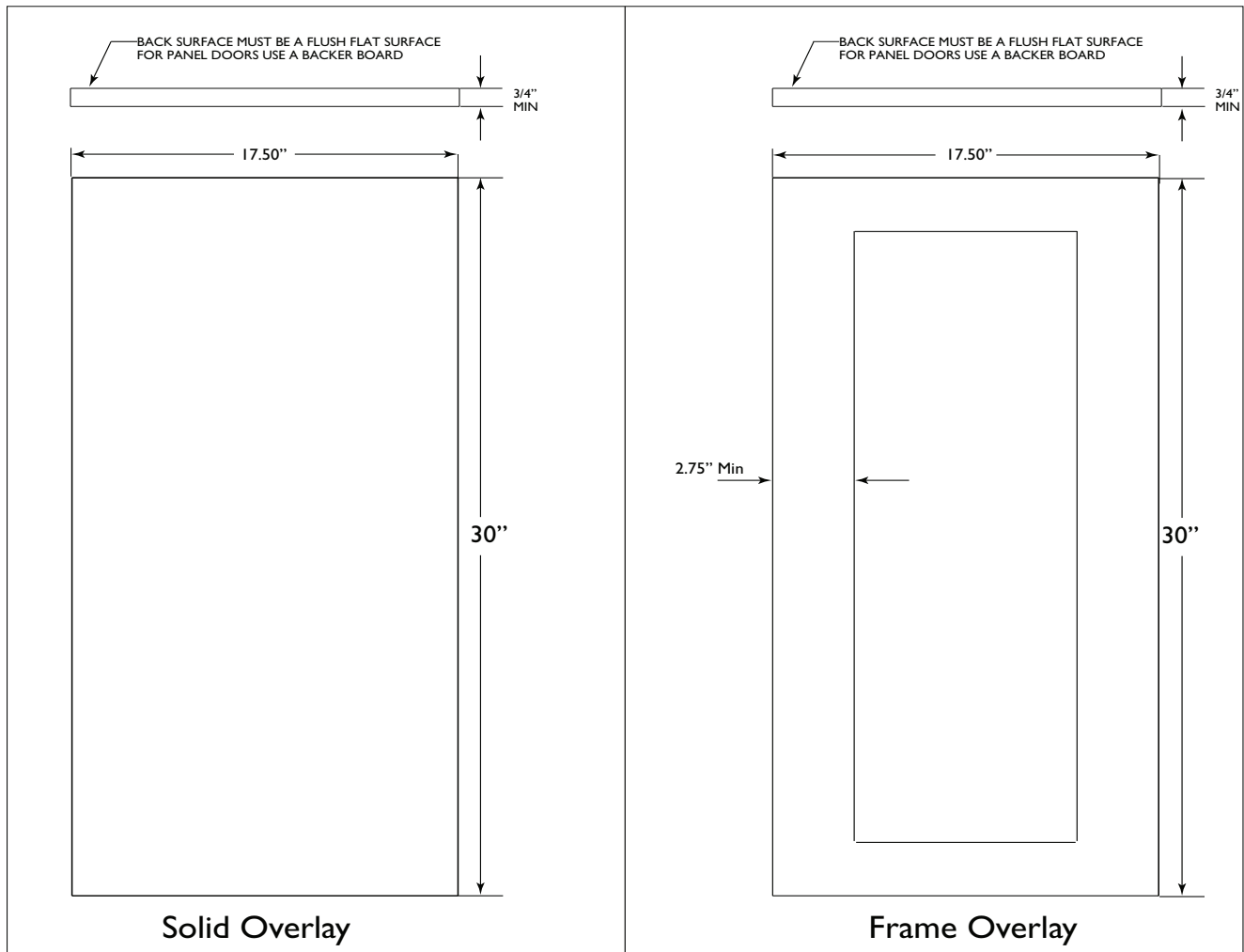
3. Optional: Install handles and hardware

Panel Installation

1. Fully open door.
2. Starting at corner pull gasket away from door.
3. Continue to pull gasket free from gasket channel.
4. Upon removal, lay gasket down on a flat surface.

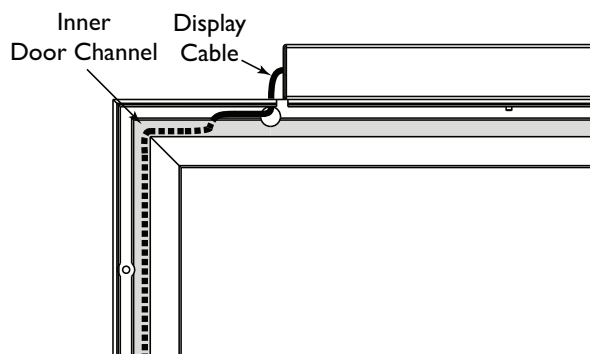


Overlay & Frame Overlay Panel Dimensions

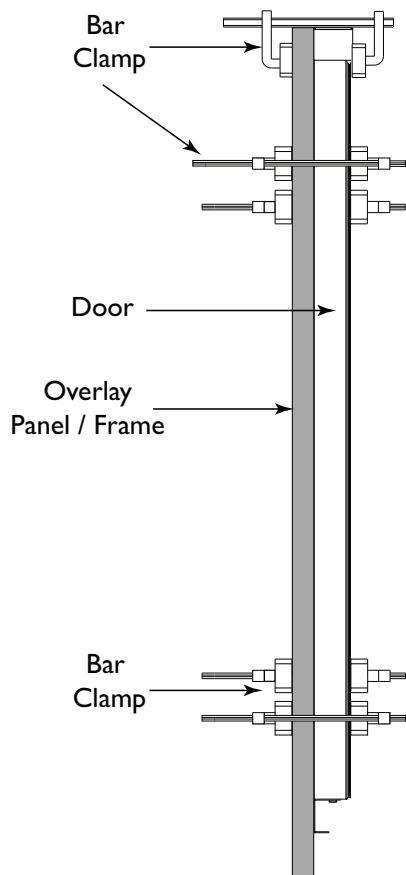


IMPORTANT

If working with the door that houses the display, make certain the display cable remains securely seated in the inner door channel, see below.

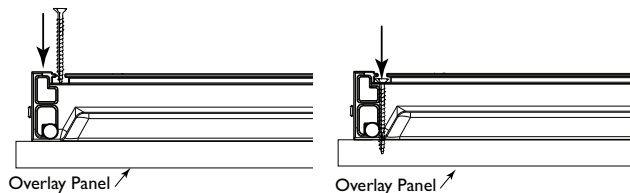


5. Carefully center and align the back side of your overlay with the front of the door.
6. Secure overlay to door using clamps. A robust tape may also be used. U-Line recommends the use of bar clamps to securely clamp the overlay to the door. If using tape be certain the tape will not damage overlay finish upon removal.



7. Using a 7/64" Drill bit, drill 6 pilot holes into the wood panel 1/2" deep using the holes in the door frame as a guide.
8. Locate 6 of the #6x 1 1/2" screws provided with your unit

9. Using a phillips screwdriver, place one screw into each of the 6 pilot holes and screw down. Do not overtighten screws.
10. Be sure the screws force their way past the opening on the gasket channel and sit flush against the bottom of the channel.



11. Remove clamps from door.
12. Starting at the corners, re-install the gasket into the gasket channel in the frame. Make sure the gasket is fully seated, this may take some force.
13. If installing an additional overlay on a 36" unit repeat steps 1 through 12 on the opposite door.

Overlay Grille

The 3000 series grille is fully adjustable and can be set to match your surrounding cabinetry dimensions. In addition to its adjustability, an overlay may also be installed to truly provide a seamless appearance.

Preparing The Overlay

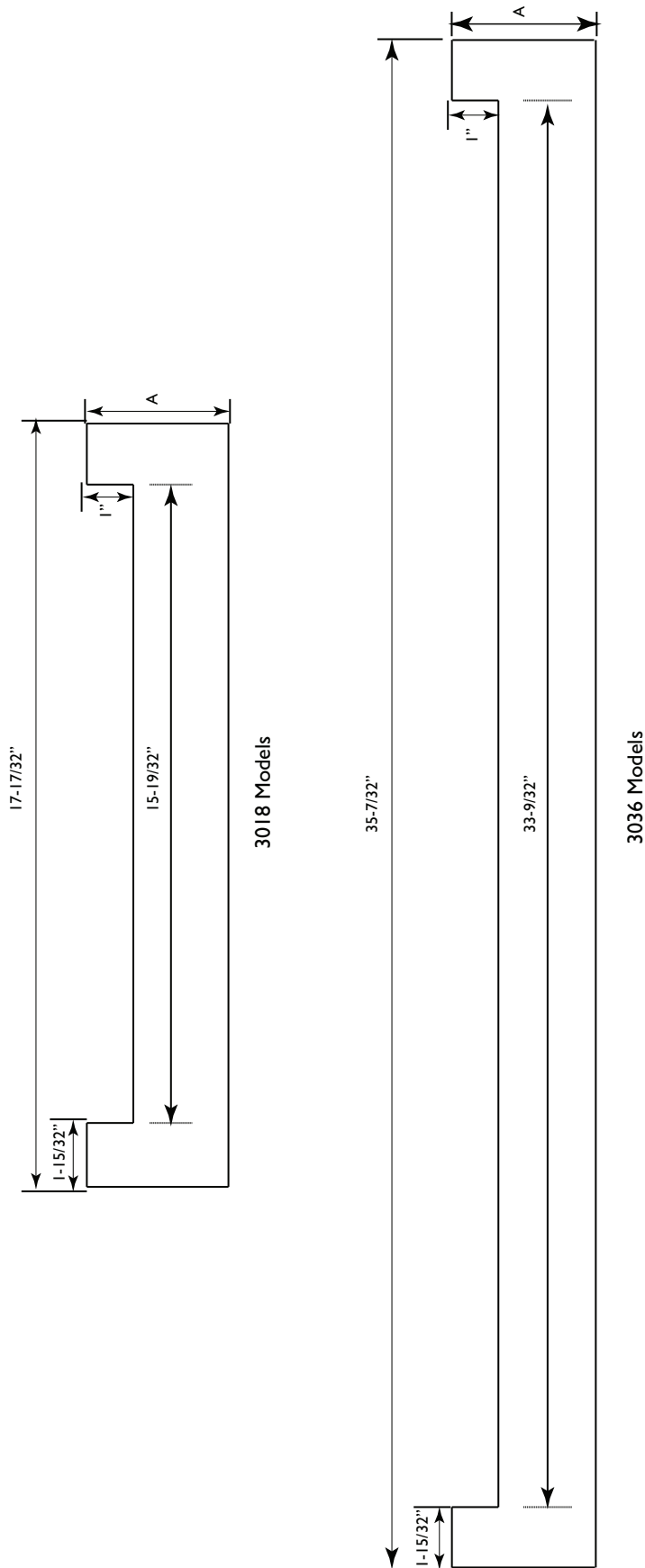
1. Use the dimensions provided in the diagram on page 3 to cut and shape your grille overlay. Recommended overlay thickness is between 1/4" and 3/8". Dimension A will vary based on your toe kick height.
2. Finish or stain your grille overlay to match your surrounding cabinetry. Be certain to carefully follow the finish manufacturer's recommendations for application and cure times.
3. Apply double sided tape to the backside of the overlay grill. Use the diagram below for reference. U-Line recommends 3M™ VHB™ tape, a high strength bonding tape.

Apply Tape To Shaded Area



4. Remove backing paper from double sided tape.
5. Carefully align grille over overlay and press into position.

Overlay Grille Dimensions



Dimension A may vary from a minimum of 3-1/4" to a maximum 4-1/4" depending on toe kick height.
Measure toe kick height and cut overlay to same dimension.

SERVICE INFORMATION

If you have a problem with this appliance, your use and care guide has troubleshooting information to help you quickly identify common problems and provide information on possible cause and remedy. Answers to Customers Frequently Asked Questions are available at www.u-line.com/customer/faq.cfm. You may contact U-Line directly:

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ABOUT U-LINE

Building on 45 years, U-Line has captivated those with an appreciation for the finer things with exceptional design, inspired innovations and attention to even the smallest details.

U-Line is synonymous with premium built-in undercounter ice making, refrigeration and wine storage appliances, the U-Line Corporation is committed to luxury under the counter. U-Line is known and respected for unwavering dedication to product innovation, quality and selection. A bold and broad line of models is the product of visionaries in the pursuit of distinctive living environments in the kitchen and spaces beyond.

In 1962, Henry Uihlein founded U-Line Corporation as an outgrowth of Ben-Hur Freezer Company and was the first to develop and patent an automatic stand-alone undercounter residential ice maker. His foresight and determination to develop new ideas and to succeed when there were no clear guidelines or solutions are evident today. The Milwaukee, Wisconsin based family operated business provides continuity and vision from which innovations continue to be born.

Going forward, U-Line will continue offering best-in-class products that build on the company's numerous patents and world firsts to guide the undercounter industry in realizing its unlimited potential.