

15" Marvel Crescent Ice Machine

Model # 25iM****

- Produces up to 7 lbs of crescent ice in 24 hours and stores up to 15 lbs
- No pump or drain required
- Removable ice bucket for easy servicing and cleaning
- Close Door Assist System™ gently and automatically closes door
- Height adjustment up to 1" with leveling legs
- Filler kit available for 18" wide opening, see page 58
- 1-year warranty
- 4" black adjustable toe kick



Ordering Details

Solid Stainless Door, Right Hinge	25iM-BS-F-R
Solid Stainless Door, Left Hinge	25iM-BS-F-L
Solid Black Door, Stainless Handle, Right Hinge	25iM-BB-F-R
Solid Black Door, Stainless Handle, Left Hinge	25iM-BB-F-L
Solid White Door, Stainless Handle, Right Hinge	25iM-WW-F-R
Solid White Door, Stainless Handle, Left Hinge	25iM-WW-F-L
Solid Panel Overlay Ready Door, Integrated Right Hinge	25iM-BB-O-R
Solid Panel Overlay Ready Door, Integrated Left Hinge	25iM-BB-O-L

No panel installation kit required.

Storage Capacity

Up to 15 lbs of crescent ice

Product Dimensions

14⁷/₈" W x 33³/₄" minimum H x 25⁵/₈" D
(including handle)

Finish/Door Options

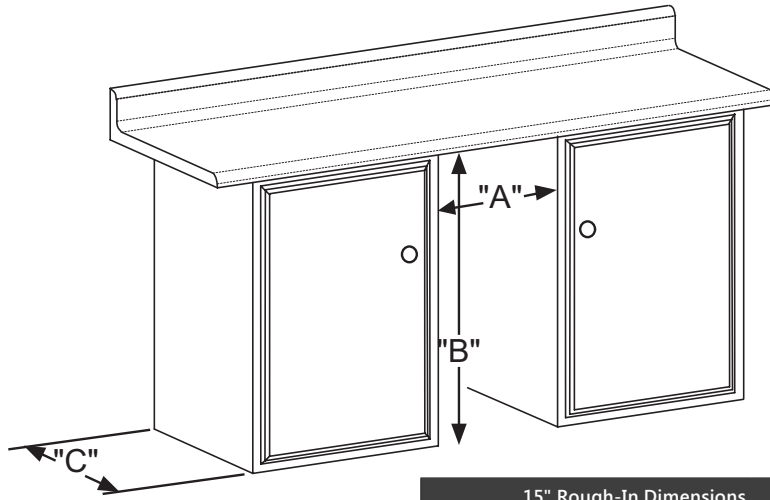


Stainless Steel

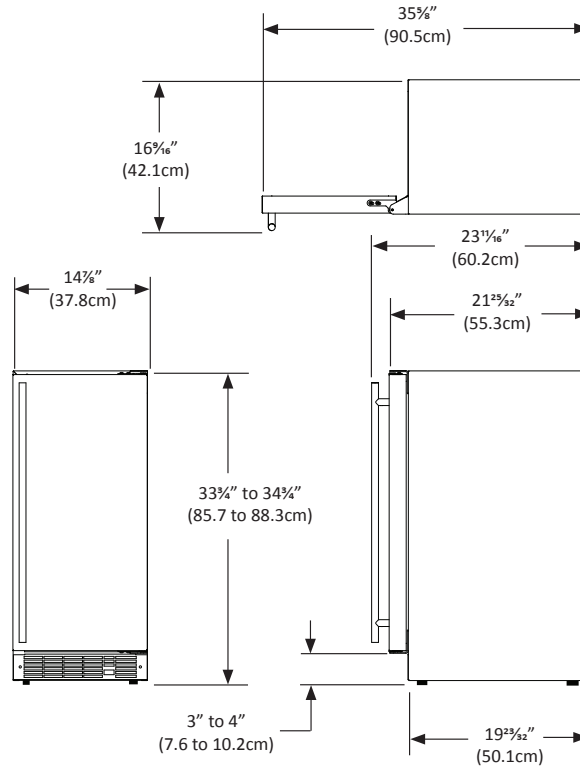
White

Black

Wood Overlay
(Panel Ready)



15" Rough-In Dimensions		
"A"	"B"	"C"
15" (38.1 cm)	**34" to 35" (86.4 to 88.9 cm)	24" (61 cm)



Width	14 3/4"
Interior Finish	White
Capacity	Up to 15lbs of crescent ice
Shelving System	NA
Shelf Fronts	NA
Other Storage	NA
Interior Lighting	NA
Toe Grill Finish	Stainless Steel
Hinge	Classic Hinge
Handle	Designer

Control Type	NA
Temperature Range	NA
Lock	NA
Electrical Requirements	120V / 60Hz / 15A
Length of Power Cord	5'
Product Dimensions	14 3/4" W x 33 3/4" H x 20 1/2" D
Depth to Front of Door	22 1/4"
Depth to Handle	25 1/2"
Depth with door at 90°	37 1/16"
Shipping Weight	127 lbs

Finishes	SS, B, W, O
Vacation / Sabbath Mode	NA
Agency Approvals	CSA
ENERGY STAR Certified	NA

Finishes Key

SS = Stainless Steel
 B = Black
 W = White
 O = Overlay

Overlay Panels

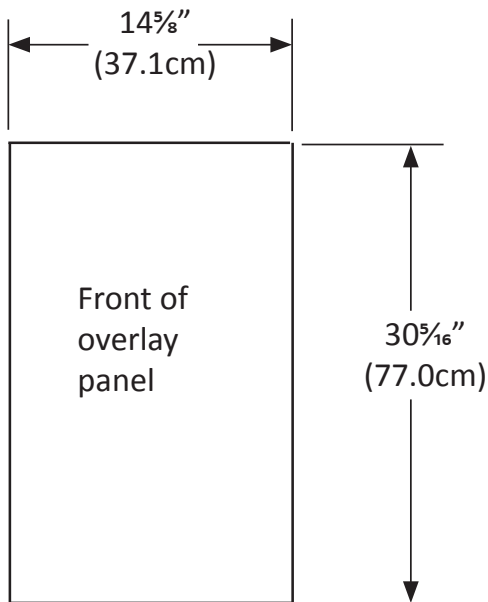


Figure 10

For model 25iM

Set the overlay panel on the door front, align the edges, and clamp together. Clamp the panel firmly but be careful not to damage the door or the panel. Mark center of hinge adapter hole on wood panel, top and bottom. (See Figure 11.) Remove wood panel from door and drill $\frac{5}{16}$ " (8mm) diameter clearance holes into the overlay panels $\frac{3}{4}$ " (20mm) deep. These will be clearance holes for the top and bottom hinge pins.

This is also a convenient time to locate and drill the holes for your handle. Most often the handle is to match that of the surrounding cabinetry. If your handle attaches from the back-side of the custom panel, locate the mounting holes while the panel is attached to the door and cabinet. After the panel is removed from the door, drill the mounting holes from the front, to the recommended diameter of the handle manufacturer. Counter bore the back-side of the panel so the screw heads do not interfere with the surface of the door.

Re-clamp the panel to the door per step 5 and drill the screw pilot holes for attaching the overlay panel to the door. Select the size of the hole from Table A. Be careful not to drill the pilot holes through the overlay panel, ($\frac{1}{2}$ " (12.7mm) deep for $\frac{3}{4}$ " (19mm) and $\frac{5}{8}$ " (15.7mm) panels).

Material Type	#8 Wood Screw
Hardwood	$\frac{1}{8}$ " (3.2mm) Diameter. Pilot Hole
Softwood	$\frac{7}{64}$ " (2.8mm) Diameter. Pilot Hole

Table A

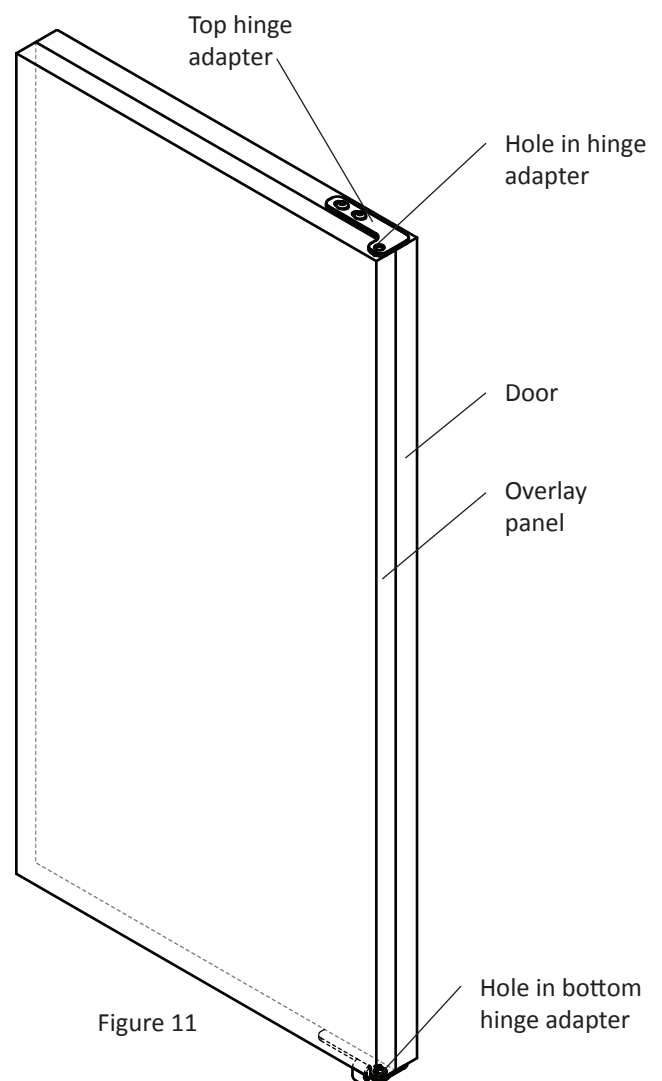


Figure 11